Operation manual

DKM/A-2 SG-30 Module BASICS

Flow Monitor

Series DKM/A-2 SG-30
Type DKM/A-2/2 to DKM/A-2/7

Read this manual prior to performing any task!

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DKM/A-2 30x70 Modul BASICS, 3, en_US

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Meister Strömungstechnik GmbH
Subject to change without notice

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Supplemental directives

These instructions facilitate the safe and efficient handling of a flow monitor (referred to as "device" in the following). The instructions are an integral part of the device and must be kept within easy reach for the personnel in the immediate vicinity of the device at all times. Personnel must carefully read and understand these instructions before commencing all work. The basic requirement for safe work is adherence to all safety and handling instructions stipulated in these instructions. The local accident-prevention regulations and general safety standards and regulations for the field of application of the device also apply. Illustrations in these instructions are provided to aid general understanding and might deviate from the actual model. No claims can be derived from any such differences.

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All details and instructions in this manual have been compiled under consideration of the valid standards and regulations, the current state-of-technology and our many years of knowledge and experience. The manufacturer does not accept any liability arising from:

- non-observance of any details in these instructions
- improper use of the device, or use that is not in accordance with these instructions
- use of non-trained personnel
- unauthorized retrofitting or technical changes that have not been authorized by the manufacturer
- use of non-approved replacement parts

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1 Overview

1.1 Short description

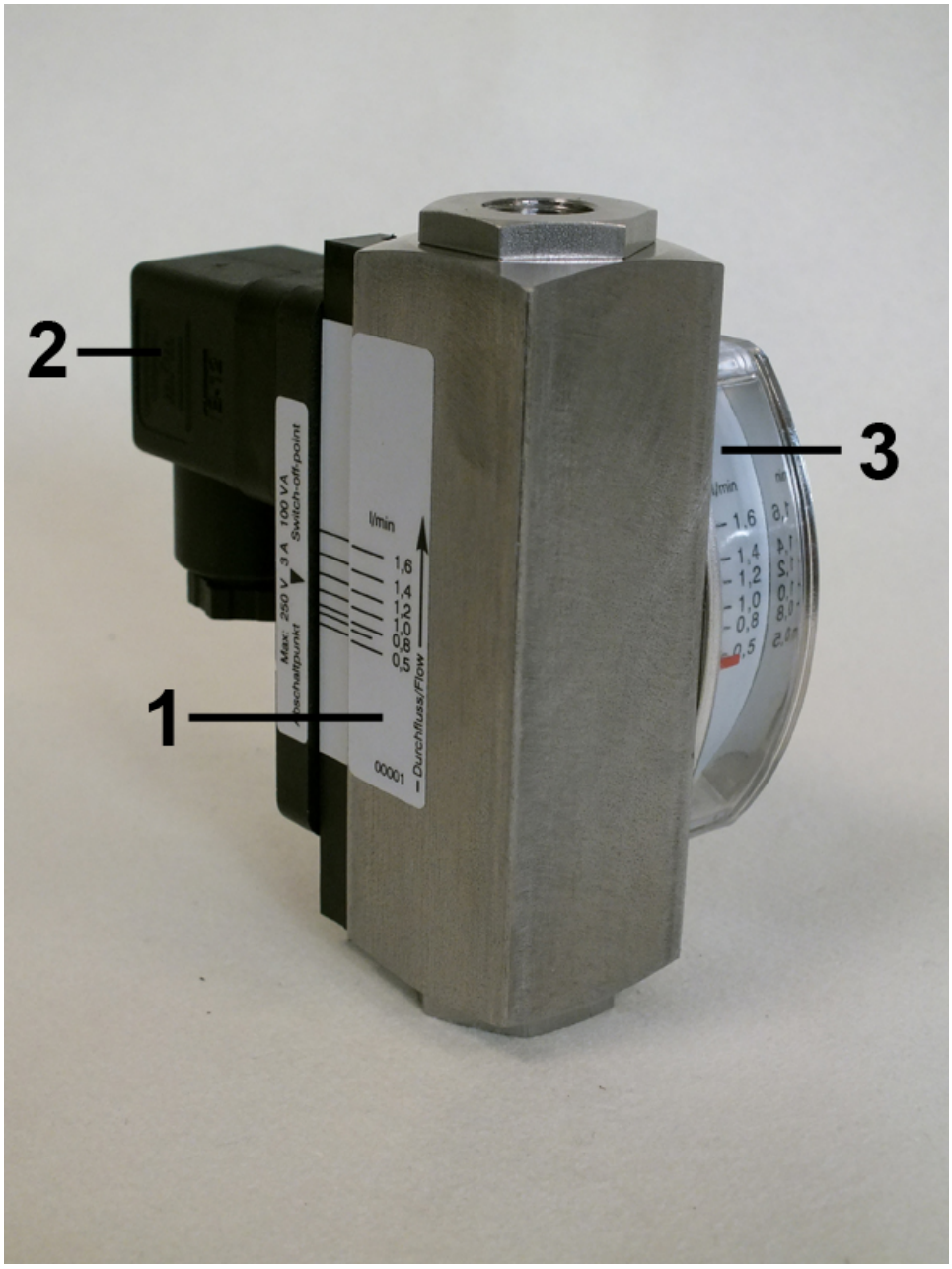


Fig. 1: DKM/A-2 SG-30 flow monitor

1 Switch point adjustment scale
2 Switch contact with female socket or sealed-in cable
3 Mechanical indicator with display scale and pointer

The flow monitor DKM/A-2 SG-30 monitors the continuous flow of liquids. It is designed for installation in pipe systems.

A float inside the device is moved by the medium flowing through it. The desired switch point can be set on the switch point adjustment scale, whereby the arrow on the switch contact is aligned to the desired volume flow value on the switch point adjustment scale. The pointer on the mechanical indicator shows the actual flow rate.

External measuring devices can be connected at the socket.

1.2 Warranty and guarantee provisions

Warranty and guarantee provisions are contained in the general terms and conditions of Meister Strömungstechnik.

1.3 Customer service

For technical support, please contact our customer service department (for contact details, see Page 2).

Furthermore, our staff is always interested in receiving new information and experiences gained from application of the device, which may be useful in improving our products.

2 Safety

This chapter provides an overview of important safety aspects required for optimum protection of personnel as well as for safe installation and safe operation of the device.

Non-observance of the handling and safety instructions listed in this manual may result in hazardous/dangerous conditions and in damage to property.

2.1 Explanation of symbols

Safety instructions

Safety instructions in this manual are marked by symbols. The safety instructions are preceded by signal words that indicate the level of danger/hazard.

To prevent accidents or injury to persons as well as damage to property, always observe the safety instructions and proceed carefully.

DANGER

This combination of symbol and signal word indicates an immediate, dangerous condition that results in death or serious injury if it is not avoided.

WARNING

This combination of symbol and signal word indicates a possibly dangerous condition that might result in death or serious injury if it is not avoided.

CAUTION

This combination of symbol and signal word indicates a possibly dangerous condition that might result in minor or slight injury if it is not avoided.

NOTICE

This combination of symbol and signal word indicates a possibly dangerous condition that might result in damage to property and to the environment if it is not avoided.

Tips and recommendations

This symbol emphasizes useful tips and recommendations as well as information for efficient and failure-free operation.

Signs used in these instructions

The following signs and highlightings are used in these instructions to identify handling instructions, the description of results, lists/enumerations, references and other elements:

- Designates step-by-step handling instructions
  - ➡ Designates a state or an automatic sequence as a result of a specific operating step
- ■ Designates randomly ordered enumerations and list entries

➦ *"Signs used in these instructions" on page 9*, designates references to chapters in these instructions

2.2 Correct use in accordance with these instructions

The device is designed and constructed exclusively for the intended use described herein.

Table 1: Correct use in non-hazardous areas

The flow monitor serves exclusively to monitor the continuous flow of liquids within a temperature range of -20 °C to 120 °C, optional 160 °C (only stainless steel version), at a maximum operating pressure of: see ➦ *Chapter 10.7 "Operating data" on page 95*.

Correct use in explosion-hazard zones

For employment in explosion-hazard zones, changed conditions apply for the intended use.

The intended use in explosion-hazard zones is described in the Operating Instructions for "DKM/A-2 30x70 Module ATEX".

Intended use in explosion-hazard zones includes the observance of all specifications in these Operating Instructions, as well as those for "DKM/A-2 30x70 Module ATEX".

Any additional or different application, above and beyond the correct use in accordance with these instructions, is deemed as incorrect use.

WARNING

Danger due to incorrect use!

Incorrect use of the flow monitor may result in dangerous situations.

- Use the flow monitor only within the stipulated performance limits
- Do not subject the flow monitor to severe temperature fluctuations
- Do not use the flow monitor with quick acting valves
- Do not use the flow monitor with solenoid valves
- Do not subject the flow monitor to vibrations
- Do not subject the flow monitor to pressure surges
- Do not use the flow monitor with media containing solids or abrasives
- Only use the flow monitor with media previously approved by the manufacturer
- Do not use the flow monitor as the sole monitoring device to prevent dangerous situations
- Do not install the flow monitor as a load bearing part within a pipeline system
- The flow monitor must be installed so that it is protected from damage by mechanical force. If necessary, install an appropriate impact protection device.

All claims for damages due to incorrect use are excluded.

2.3 Special precautions

The following section lists residual risks which could be caused by the device.

To reduce health risks and prevent dangerous situations, observe the safety instructions listed here as well as the safety instructions in the other chapters of these Operating Instructions.

DANGER

Employment of the device in explosion-hazard zones require the observance of the Operating Instructions for "DKM/A-2 SG-30 Module ATEX" including all hazard statements and warnings, therein.

These Operating Instructions cannot cover all conceivable dangers because may dangers arise, not from the device itself, but from the respective media flowing through it. Always observe the appropriate safety data sheets when using hazardous media!

2.3.1 Hazards from electrical current

Electrical current

DANGER

Danger to life from electrical current!

There is an immediate risk to life from electrocution on touching live parts. Damaged electrical insulation or components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system.
- If the insulation is damaged, immediately switch off and have repairs performed.
- Before commencing work on live parts of the electrical systems and operating equipment, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)
  - Secure against switching back on
  - Check for absence of voltage
  - Ground and short
  - Cover or cordon off other live parts in the vicinity
- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This can result in short-circuit

2.3.2 Mechanical hazards

WARNING

Risk of injury due to fractured housing and leakage!

Unauthorized temperatures or excessive pressure may cause the flowmeter body or the process connections to burst. Injuries may be caused by flying parts and escaping media.

- Keep within the stipulated operating conditions
- Wear personal protective equipment
- Avoid severe temperature fluctuations
- Avoid pressure surges

WARNING

Risk of injury on sharp edges and pointed corners!

Sharp edges and pointed corners can cause abrasions and skin cuts

- Proceed with caution when working near sharp edges and pointed corners
- If in doubt, wear protective gloves

2.3.3 Hazards from high or low temperatures

Hot or cold surfaces

WARNING

Risk of injury from hot or cold surfaces!

Surfaces of components may heat up or cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces may cause severe skin burn or frostbite.

- Always wear temperature-resistant protective work clothing and protective gloves when working near hot or cold surfaces
- Before commencing work, make sure that all surfaces have been cooled down or warmed up to ambient temperature

2.3.4 Radiation hazards

Strong magnetic fields

WARNING

Danger to life from strong magnetic fields!

Strong magnetic fields may cause severe injury or even be fatal, as well as cause considerable damage to property.

- Persons with pacemakers must not be located in the vicinity of the device. This could impair the function of the pacemaker
- Persons with metal implants must not be located in the vicinity of the device. Implants can heat up or be attracted magnetically
- Keep ferromagnetic materials and electromagnets away from the magnetic source. These materials could be attracted and fly through the room, thereby injuring or even killing persons. Minimum clearance: 3 m
- Remove and put away metal objects before maintenance work (jewelry, watches, writing implements, etc.)
- Do not place any electronic devices within the vicinity of the magnetic source. These could be damaged
- Do not place any electronic storage media, credit cards, etc. within the vicinity of the magnetic source. Data could be deleted

2.3.5 Hazards caused by media

Hazardous media

WARNING

Risk of injury from hazardous media!

If the flow monitor is used for toxic, corrosive or very hot/cold media, there is a risk of serious injury from escaping media.

- Observe details in the safety data sheet of the media
- Comply with the safety, accident prevention and environmental protection regulations appropriate to the media used
- Wear personal protective equipment in accordance with the safety data sheet

2.4 Personnel requirements

WARNING

Risk of injury due to insufficiently trained and qualified personnel!

If unqualified personnel work on the device or are located within its hazard zone, dangers arise which may result in serious injury and considerable damage to property.

- All work must be performed by qualified personnel only.
- Keep unqualified personnel away from hazard zones.

Authorized personnel is to be restricted to those persons who can be expected to perform their work reliably. Persons whose ability to respond is influenced, e.g. by drugs, alcohol or medication, are not authorized.

Observe the age and occupational regulations at the site when choosing personnel.

The following lists the personnel qualifications for the various areas of activity:

Qualified electrician

Due to specialized training, knowledge and experience as well as knowledge of the relevant standards and regulations, the qualified electrician is able to independently perform work on the electrical systems as well as to detect and avoid possible risks and dangers.

Additionally, the electrician must provide proof of his/her professional qualification that certifies his/her ability to perform work on electrical systems.

The qualified electrician must fulfill the requirements contained in the valid legal accident-prevention regulations.

Qualified personnel

Due to their specialized training, knowledge and experience as well as their knowledge of the relevant standards and regulations, qualified personnel are able to independently perform the work assigned to them as well as to detect and avoid possible risks and dangers.

2.5 Personal safety equipment

Personal safety equipment is used to protect personnel from hazards or dangers that might impair their safety or health during work.

When performing the various tasks at, and with the device, personnel must wear personal safety equipment. Special reference is made of this in the individual chapters within these Operating Instructions. The following provides a description of the personal safety equipment:

- Always wear appropriate personal safety equipment required in the various chapters of these Operating Instructions before commencing work.
- Comply with the personal safety equipment instructions posted within the work area.

Description of personal safety equipment

As specified in the Safety Data Sheet of the medium, protective equipment must be worn when handling hazardous media. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

The protective equipment is used to protect against hazardous media leaks and hazardous media residue in the device.

Goggles

The goggles are used to protect the eyes from flying debris and splashing fluid.

Protective gloves

Protective gloves protect the hands from friction, burns, grazing, abrasion, surface cuts or deeper injuries, as well as from direct contact with hot or cold surfaces.

2.6 Protective systems

Integration within an emergency-stop concept is required

The device is designed for use as a part of a machine or system. It does not have its own controller and does not have an autonomous emergency-stop function.

Before starting up the device, install the emergency-stop equipment and incorporate it into the safety chain of the machine or system.

Connect the emergency-stop equipment so that if there is an interruption in the power supply or in the activation of the power supply after an interruption, dangerous conditions are excluded for persons and valuables.

The emergency-stop equipment must always be freely accessible.

2.7 Replacement parts

WARNING

Risk of injury due to use of incorrect replacement parts!

Use of incorrect or faulty replacement parts may result in dangers to personnel as well as damages, malfunctions or total failure.

- Only use original replacement parts from the manufacturer or approved by the manufacturer.
- Always contact the manufacturer in case of doubt.

Always purchase replacement parts from an authorized dealer or directly from the manufacturer (For contact details, see Page 2).

The replacement parts list is in the annex.

2.8 Environmental protection

NOTICE

Risk to the environment due to improper handling of environmentally hazardous substances!

Serious environmental damage may result if substances harmful to the environment are handled incorrectly, especially if they are disposed of improperly.

- Always observe the instructions listed below on the handling and disposal of substances harmful to the environment.
- If harmful substances are released into the environment, take immediate countermeasures. If there is doubt, contact the local authorities, inform them of the damage and request information on suitable countermeasures to be taken.

Cleaning fluids

Solvent-based cleaning fluids contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

Lubricants

Lubricants such as greases and oils contain toxic substances. They must never be released into the environment and must be disposed of by a waste management company.

2.9 Responsibility of the owner

Owner

The owner is the person who operates the device himself for business or commercial purposes or who cedes such use/application to a third-party and who, during operation of the device, has full legal product stewardship for protection of the user, the personnel or third-parties.

Duties of the owner

The device is used in the commercial sector. The owner of the device is therefore subject to legal obligations pertaining to work safety.

In addition to the safety instructions contained in these Operating Instructions, the safety, accident prevention and environmental protection regulations applicable to the field of application of the device must be observed.

In particular this includes:

- The owner must inform himself regarding the valid health and safety regulations and must perform a risk assessment to additionally determine the risks resulting from the special work conditions arising at the location at which the device is used, especially in regard to the media used. He must then implement these within Operating Instructions for use of the device.
- **For the USA:**
  The "Occupational Health and Safety Act" of 1970 stipulates that it is the duty of the owner to provide a safe workplace. He must hereby ensure that the device is operated and maintained compliant to valid commercial, industrial, local, federal and state laws, standards and regulations.

- **For Canada:**
  The "Canadian Centre for Occupational Health and Safety Act" of 1978 stipulates that all Canadians have "…a fundamental right to a healthy and safe working environment." It is therefore the duty of the owner to provide a safe workplace. He must ensure that the device is operated and maintained compliant to valid commercial, industrial, local, provincial, territorial and federal laws, standards and regulations.
- Appropriate to the working conditions and the media used, the owner must affix signs within the working area that inform the user of the hazards and dangers present.
- During the entire period of use of the device, the owner must check periodically to ensure that the Operating Instructions correspond to the current state of regulations, and he must make adjustments as necessary.
- The owner must clearly regulate and determine responsibilities for installation, operation, troubleshooting, maintenance and cleaning.
- The owner must fit/retrofit suitable safety equipment within the complete plant/system.
- The owner must ensure that all staff/personnel have thoroughly read and understand these instructions before handling the device. Additionally, he must train the personnel at regular intervals and warn them of dangers.
- The owner must provide the personnel with the required safety equipment and must instruct them that its wear is mandatory.

Additionally, the owner is responsible for ensuring that the device is always kept in a technically perfect condition. The following therefore applies:

- The owner must implement suitable safety measures, appropriate to the media used.
- Different media have different severities of influence on the soiling and wear of/to the device. The owner must set suitable maintenance intervals, depending on the media flowing through the device.
- The owner must ensure that the maintenance intervals described in these Operating Instructions are adhered to at all times.
- The owner must ensure that the device is completely free of all residual media before disposal. Remains of corrosive or toxic materials must be neutralized.

3 Design and function

3.1 Overview

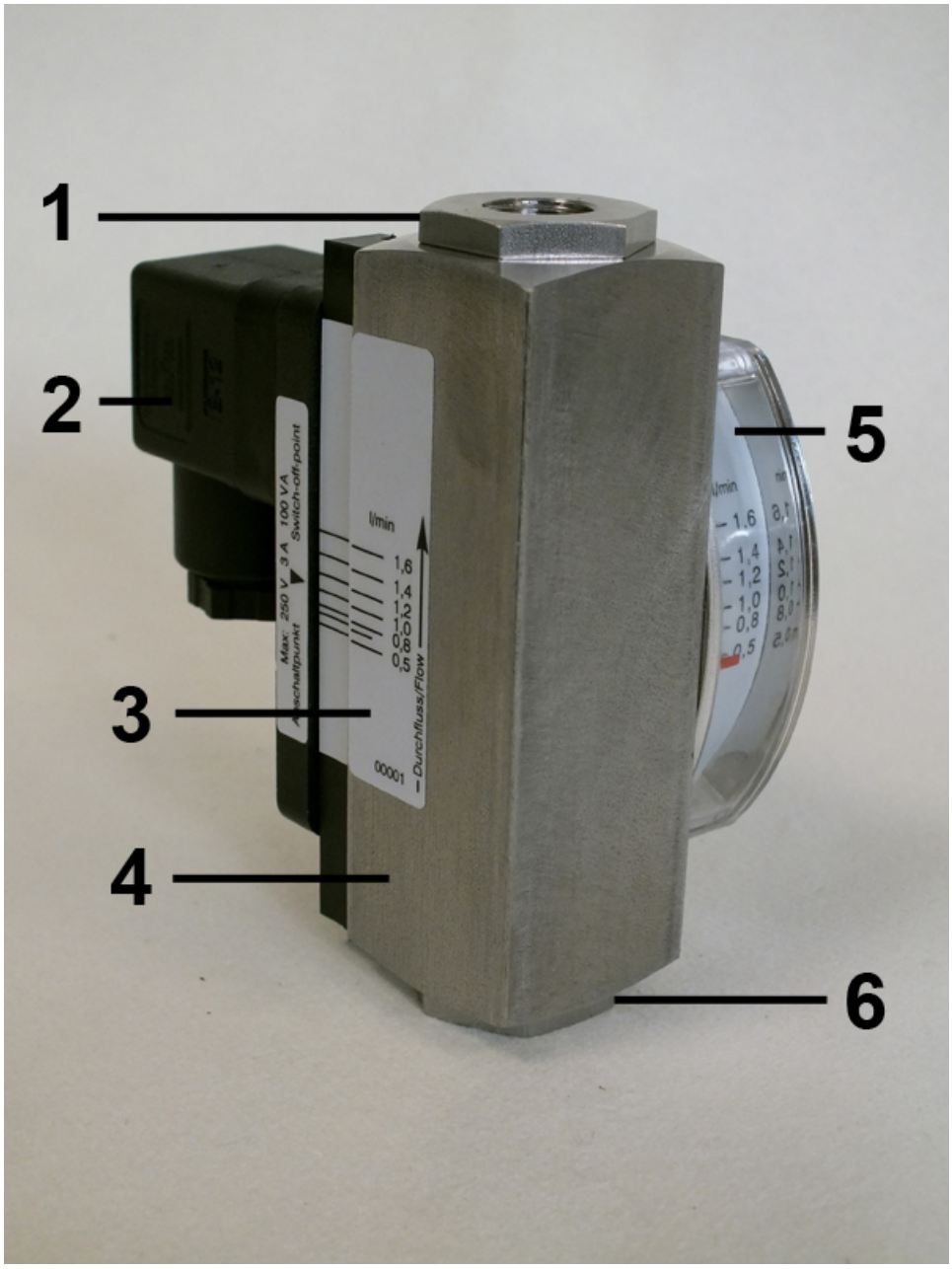


Fig. 2: Front view

1 Process connection (outlet)
2 Switch contact with female socket or switch contact with cable
3 Switchpoint adjustment scale
4 Device body
5 Indicator housing with indicator scale and pointer
6 Process connection (inlet)

3.2 Device description

DKM/A-2 SG-30 flow monitors operate on the principle of the variable area flow meter. The flow monitor is installed into a pipe system and measures the flow rate of the medium flowing through the pipe system.

A float inside the flow monitor is moved by the flowing medium. A magnetic field is generated by the magnets inside the float. The position of the float is detected by a switch contact. The desired switch point can be set on the switch point adjustment scale by moving the switch contact. The pointer on the indicator scale shows the actual flow rate.

Applications for DKM/A-2 SG-30 flow monitors are for example, lubricating circuits. The volume flow of the lubricating medium is monitored by the flow monitor to ensure it is high enough for proper lubrication. If the flow through the flow monitor drops below the threshold set by the operator, the switch contact switches (Change-over Contact) or opens the contact (Normally Open Contact).

3.3 Component description

Switch contact

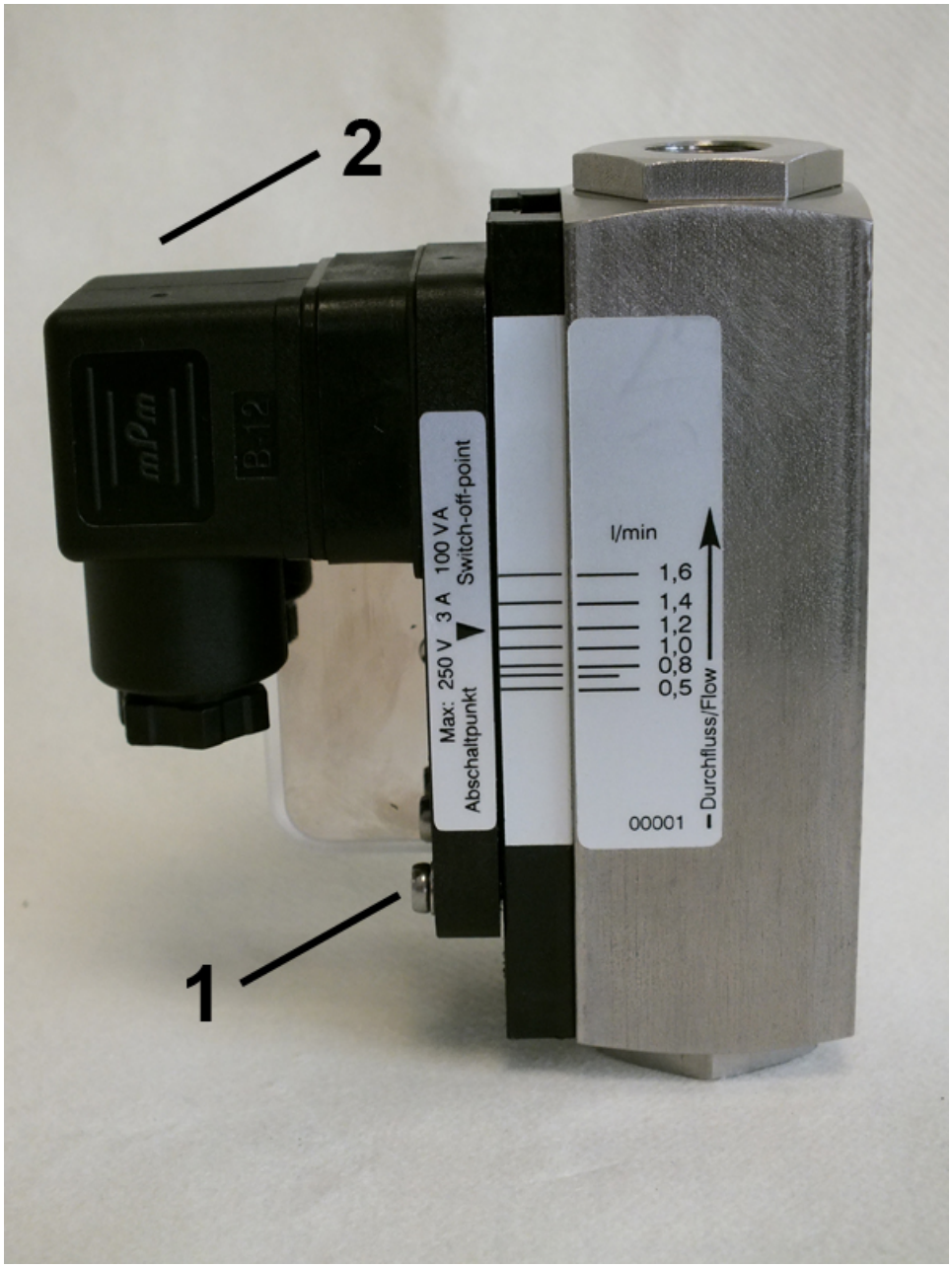


Fig. 3: Switch contact and female socket

A potential-free Reed contact is cast into the switch contact (*Fig. 3*/1)The device is supplied with a connector (*Fig. 3*/2).

Switchpoint adjustment scale

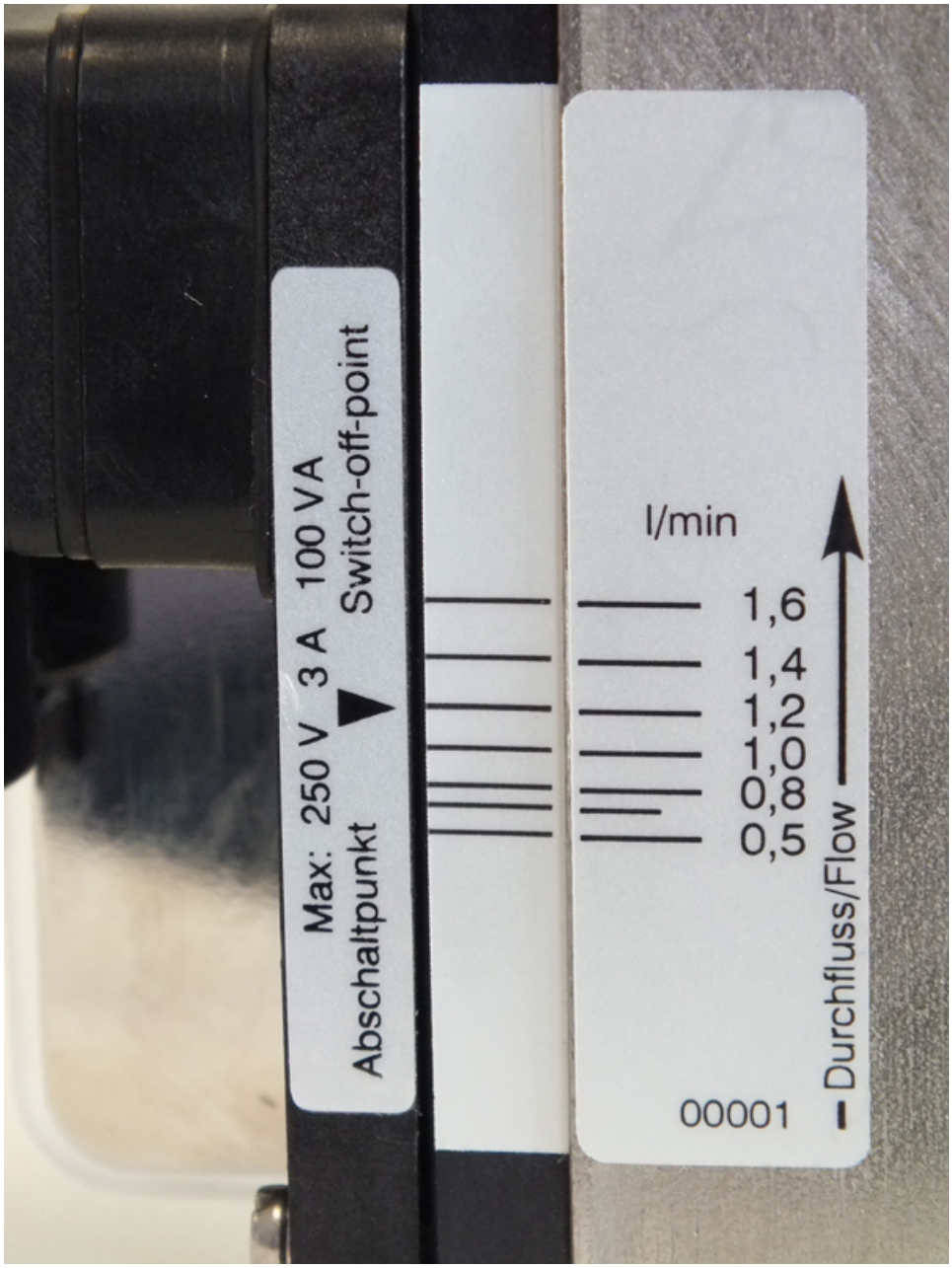


Fig. 4: Switchpoint adjustment scale DKM/A-2 SG-30

A scale is applied to the device body, to which the desired switch point can be adjusted.

Indicator scale

Fig. 5: Indicator scale DKM/A-2 SG-30

A display housing with integrated indicator scale and pointer is mounted on the device. The pointer displays the current flow value.

4 Transport, packaging and storage

4.1 Safety instructions for transport

Improper transport

NOTICE

The device could be damaged if transported improperly!

Objects to be transported may fall or overturn if transported improperly. This may result in damage to the device and/or property.

- Proceed carefully when unloading transported packages, both on delivery and when transporting in-house. Observe the symbols and instructions on the shipping box
- Remove packaging material just prior to assembly

4.2 Transport inspection

On delivery, make an immediate check for completeness and check for transport damages.

If there are any visible external transport damages, proceed as follows:

- Do not accept the delivery
- Note the damage in the shipping documents or on the delivery note of the transporter and have the driver confirm by signature
- Initiate a claim for damages

Make a claim for each fault as soon as it is detected. Claims for damages can only be invoked within the valid claim periods.

4.3 Packaging

Packaging

The packaging serves to protect the individual components from transport damages, corrosion and other damages until they are installed. Do not discard the packaging and only remove the device from the shipping box immediately before installation.

Handling packaging materials

Dispose of packaging material in accordance with the valid legal regulations and local ordinances.

NOTICE

Danger to the environment due to incorrect disposal!

Packaging is made of valuable raw materials and can be reused in many cases or usefully processed and recycled. Improper disposal of packaging materials may pose a danger to the environment.

- Dispose of packaging material in an environmentally safe manner
- Comply with the local disposal regulations. If necessary, have the packaging disposed of by approved specialists.

4.4 Symbols on the shipping box

Top

The arrows indicate the top side of the package. They must always point upwards, otherwise the content may be damaged.

Fragile

Designates packages with breakable or damageable contents.

Handle the package carefully and do not allow it to fall or be subjected to jarring or severe vibration.

4.5 Storage

Storing the packages

Store the packages under the following conditions:

- Do not store in the open
- Store dry and dust-free
- Do not subject to any aggressive media
- Protect from direct sunlight
- Avoid mechanical vibrations and shocks
- Storage temperature: 0 to 35 °C / 32 °F to 95 °F
- Relative humidity: max. 60 %
- Do not stack
- If storing for longer than 3 months, regularly check the general condition of all parts as well as of the packaging.

Storage instructions in addition to the instructions listed here may be listed on the packages. Follow these instructions also.

5 Installation and initial startup

5.1 Safety

Incorrect installation and initial startup

WARNING

Risk of injury due to incorrect installation and initial startup!

Incorrect installation and initial startup may result in severe injury and considerable damage to property.

- Ensure that the site is sufficiently cleared of obstructions before commencing work
- Handle open or sharp edged components carefully
- Ensure that the assembly location is orderly and clean! Parts and tools lying about or on top of each other are potential causes for accidents
- Assemble components properly. Observe the stipulated tightening torque of screws
- Before initial startup, make sure that all installation work has been performed and completed in compliance with the specifications and instructions in these Operating Instructions

Safeguard against restart

WARNING

Danger to life due to unauthorized restart!

There is a risk of severe or even fatal injury due to unauthorized restart of the power supply during installation.

- Before commencing work, switch off the power supply to the entire system/plant and secure against restart

5.2 Requirements at the place of installation

The place of installation must meet the following requirements:

- The device must not be under water.
- The surrounding area must be sufficiently illuminated.
- There must be sufficient space to prevent accumulation of trapped heat.
- The device must not be installed as a supporting part in a pipe construction.
- The device may not have anything affixed to, or suspended from it.
- The flow monitor must be installed in such a way as to preclude damage by outside force. It must be ensured that the flow monitor cannot be damaged. If necessary, install an appropriate impact protection device.
- External magnetic fields will influence the switch contact. Keep sufficient distance to magnetic fields (e.g. electric motors).
- Piping, process connections or supports made of ferromagnetic material influence the magnetic field of the device. Keep a space of at least 100 mm to those materials (e.g. steel).

5.3 Preparatory work

The following criteria must be met during installation to ensure correct functioning of the flow monitor:

WARNING

Danger due to incorrect installation!

If the criteria listed above are not met when installing the flow monitor, dangerous/hazardous situations may arise.

- Do not install the flow monitor as a supporting part in a pipe system
- Do not use the flow monitor with quick-acting valves
- Do not use the flow monitor with solenoid valves

Installation position/direction of flow

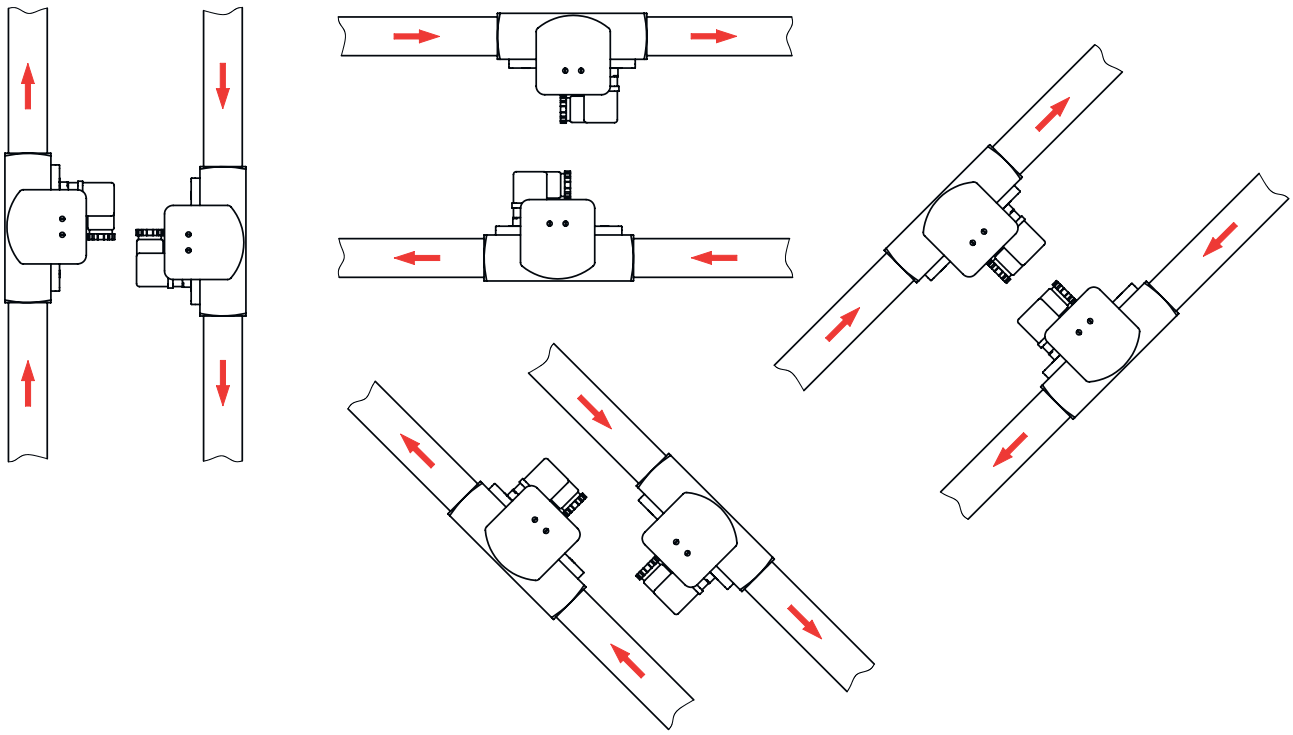


Fig. 6: Installation position/direction of flow

Only install the flow monitor in one of the positions displayed in the drawing. The medium must flow in the direction of the arrow (from a low to a high scale value).

Unimpeded flow sections

NOTICE

Measuring inaccuracy due to incorrect installation!

The measuring accuracy of the flow monitor is influenced by its position within the pipe system. Changes in cross-section, branch-offs or bends in the pipe system impair measuring accuracy.

- Ensure that the unimpeded flow sections are maintained
- Never reduce the pipe diameter immediately before the device

We recommend unimpeded flow sections, type BS-228.

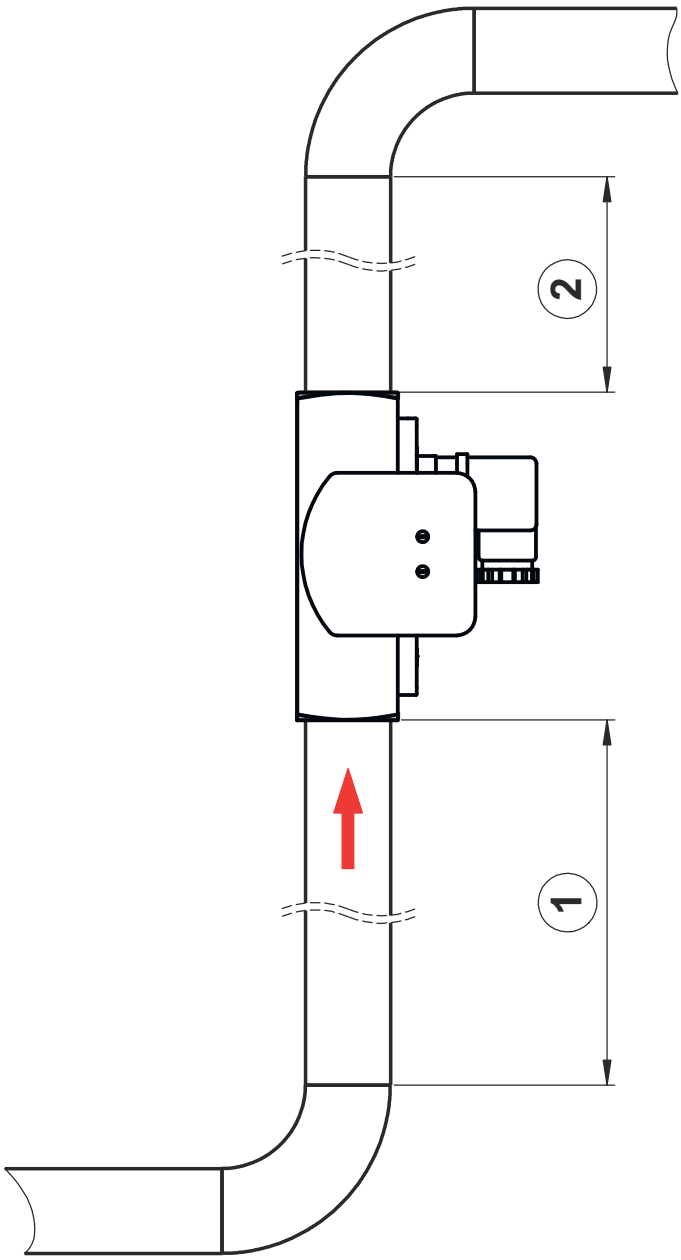


Fig. 7: Unimpeded flow sections

1 10 x DN
2 5 x DN

- There must be an unimpeded flow section of 10 x DN (rated width) before the device.
- There must be an unimpeded flow section of 5 x DN (rated width) after the device.

Unimpeded outlet

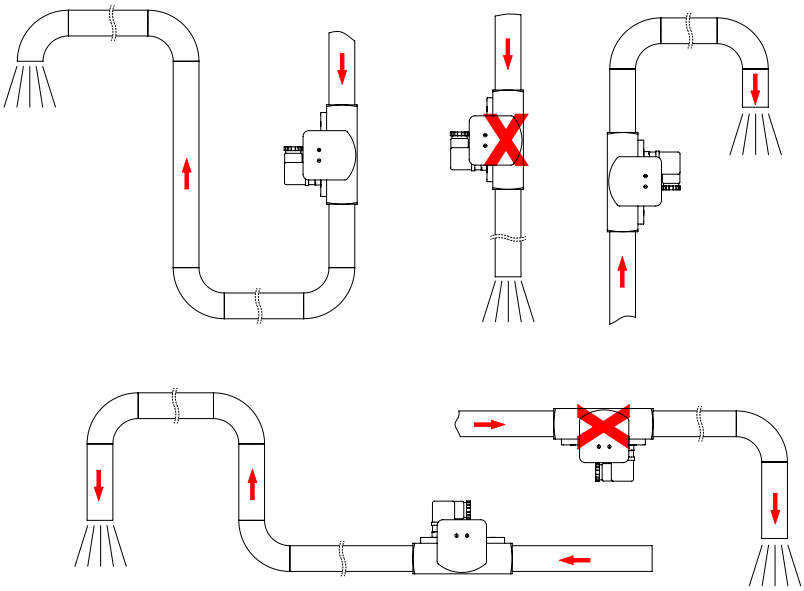


Fig. 8: Unimpeded outlet

If the pipe system ends at an unimpeded outlet, the flow monitor must not be installed directly in front of the opening. The device must always be completely filled with medium to ensure measuring accuracy.

Strainer

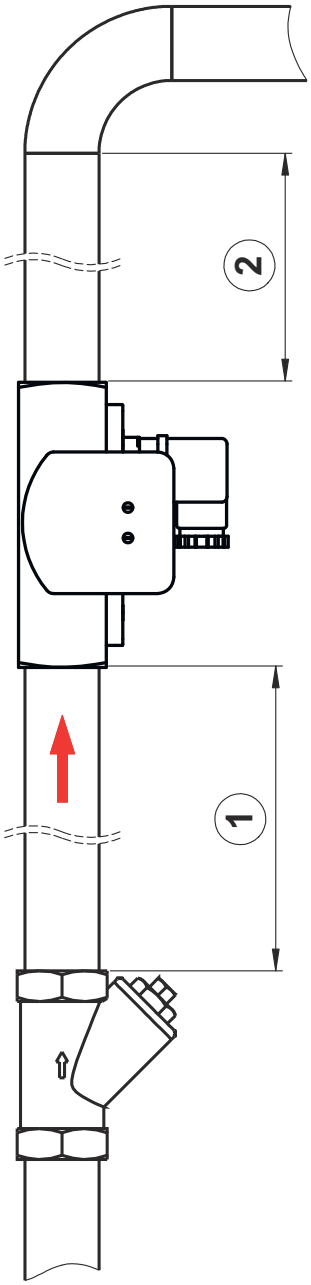


Fig. 9: Strainer

1 min. 10 x DN
2 min. 5 x DN

If the medium is contaminated by solids, a strainer must be installed before the device (➡ *"Strainer" on page 29*).

We recommend a Type SF, SFD or SFM strainer.

Prepare the device

NOTICE

Risk of damage to property due to contamination!

Contamination and deposits may impair the free movement of the float, thereby damaging the device.

- Ensure that there are no foreign particles in the device
- Ensure that the device is not soiled
- Do not use any medium containing solids

Due to quality assurance measures, there may be some test medium (oil) residue in the device.

1. Unpack the device and visually inspect the device to ensure that it is free of packaging materials
2. Examine the device for residue of test medium and drain, if necessary
3. Check the device for soiling and flush with clean medium, if necessary

5.4 Installation in the pipe system

WARNING

Risk of injury from pressurized pipes!

If the pipe system is under pressure when installing the device, severe injuries may result.

- Depressurize the pipe system before installing the device

WARNING

Risk of injury from hot or cold surfaces!

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces may cause severe skin burn or frost bite.

- Before commencing work, ensure that the system has been controlled to a temperature range between 0 and 40 °C.
- Do not touch any parts of the system that are either very hot or very cold.
- Always wear heat-resistant/cold-resistant protective clothing and protective gloves when working near hot/cold surfaces.

WARNING

Risk of injury from media in the pipe system!

If the pipe system contains hazardous media, severe injuries may be caused by escaping media.

- Before installation, ensure that the pipe system is empty and does not contain any media residue
- Always wear personal protective equipment during installation
- Provide suitable draining devices (collection tanks, etc.)

NOTICE

Risk of damage to the device due to contamination in the pipe system!

Dirt and foreign particles entering the device can damage the device and impair its operation.

- Ensure that the pipe system is clean before installing the device
- If necessary, flush the pipe system with clean medium before installation

A suitable sealant must be selected depending on the condition/composition of the pipe lines, the medium and the operating and environmental conditions. The sealing method described here is only an example and cannot be used in all cases.

Sealing the pipe connections

Personnel:

- Qualified personnel

1. Nap the thread.

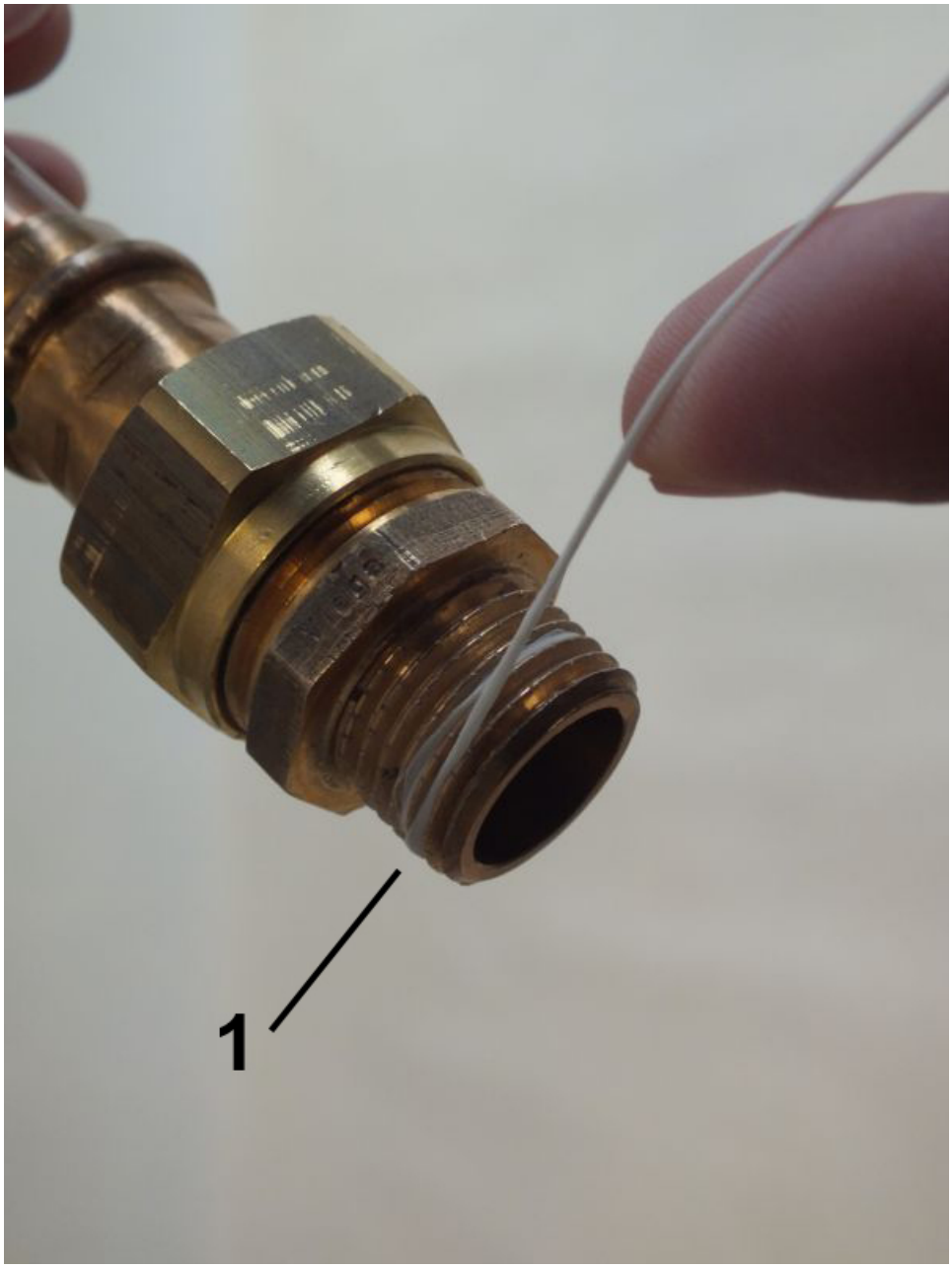


Fig. 10: Apply sealing thread

2. Apply sealing thread (1) to the napped thread in the threaded direction. Observe the quantity recommended by the sealant manufacturer

➡ The pipe line is now ready for installation (*Fig. 11*)

Install device in pipe system

Personnel:	■ Qualified personnel
Protective equipment:	■ Protective gloves
Tool:	■ Fixed spanner

CAUTION

Do not hold the device by its threads. These are sharp edged and may cause injury.

1. Start the threaded end of the device onto the thread of the connecting pipe

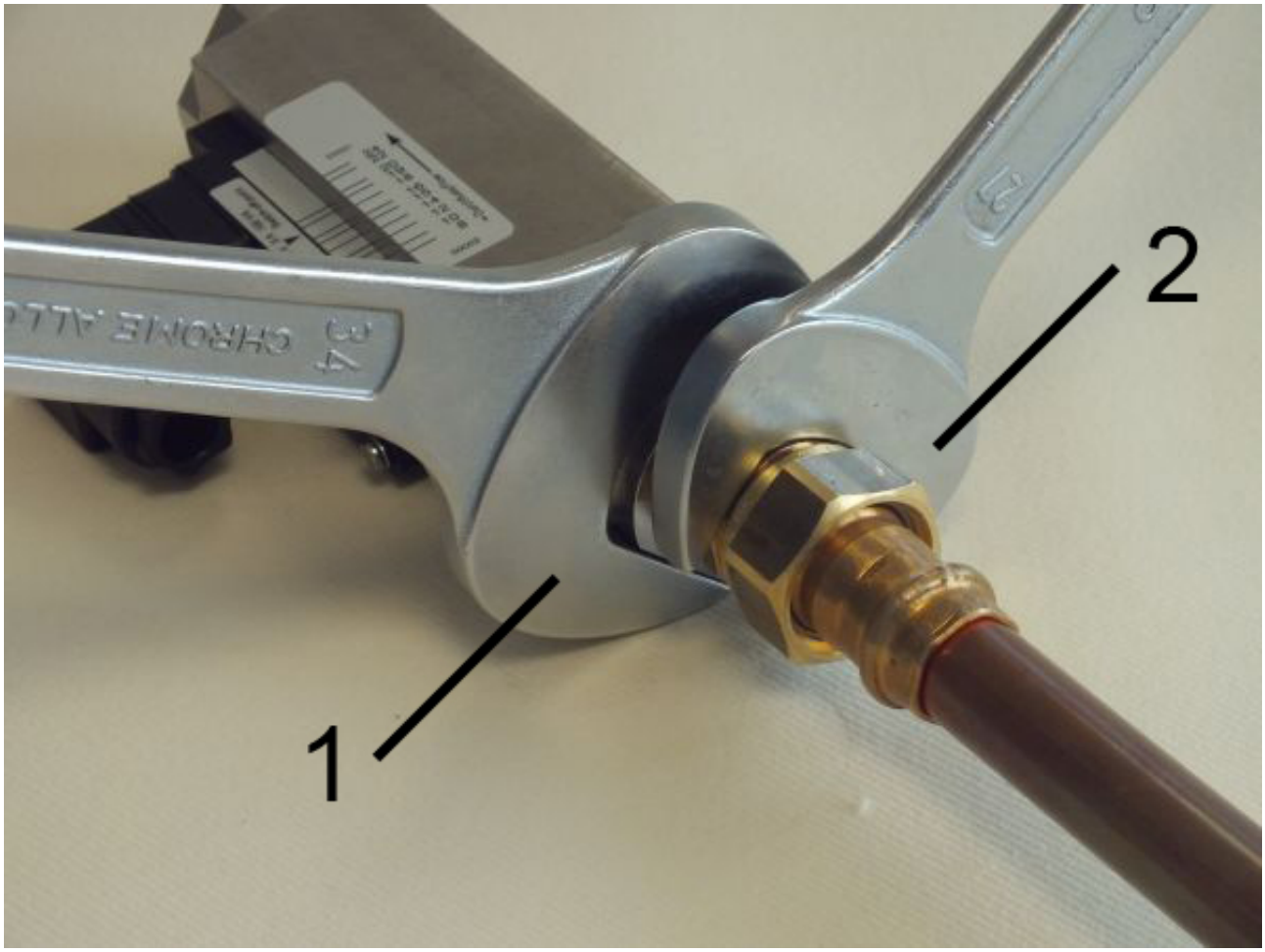


Fig. 12: Screw in the device

2. Fasten the adapter union of the pipeline with an appropriate spanner (2) When doing so, lock the process connector in place to prevent slip, using a suitable spanner (1).

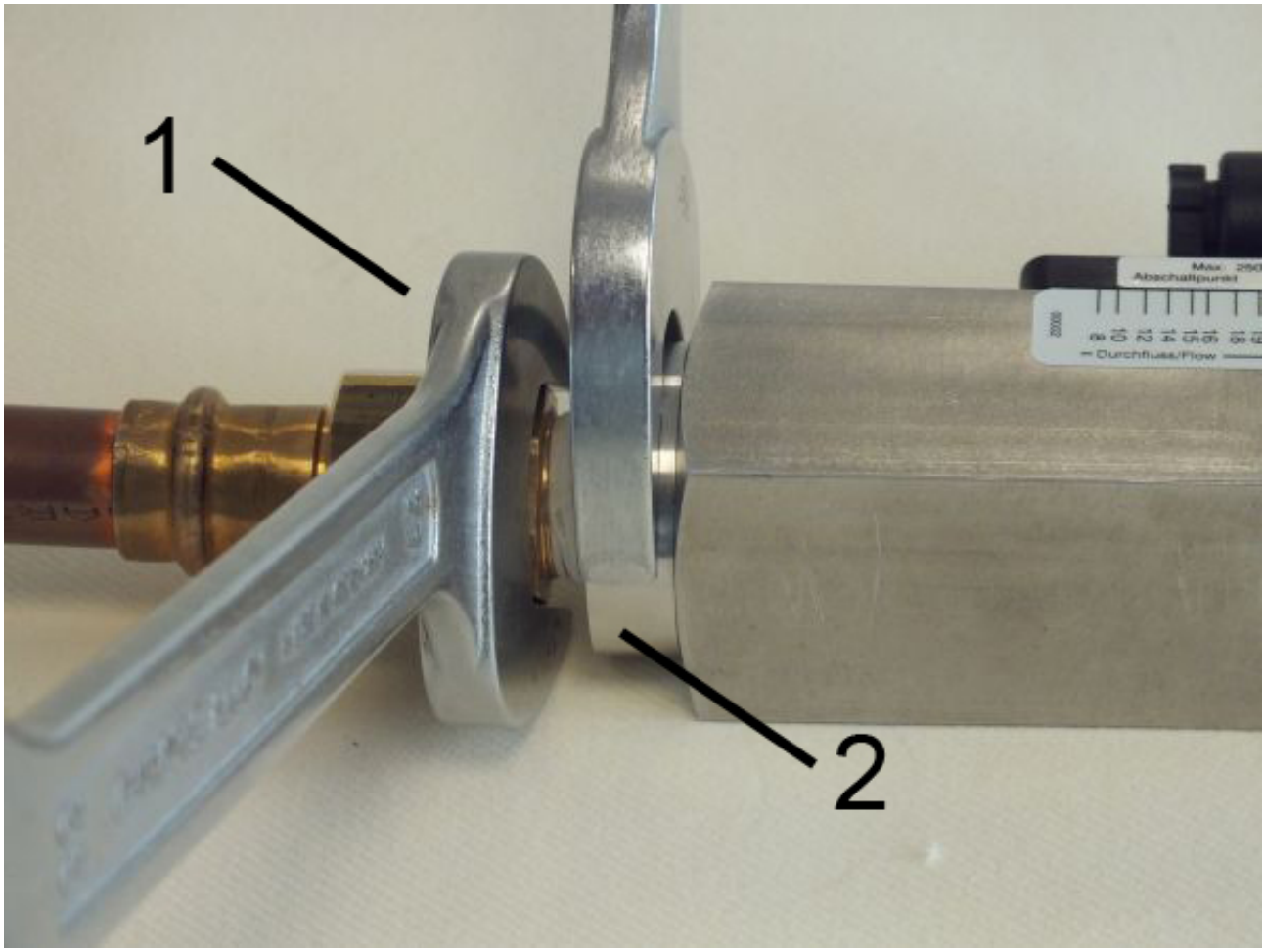


Fig. 13: Screw in the device

3. Keep turning in the adapter union (1) while holding the process connection of the device locked (2) until the connection is tight.
4. Repeat these steps at the other end of the device

5.5 Initial startup

The following steps must be taken before initial startup and any subsequent startup (e.g. after removal and installation during maintenance).

1. **WARNING**

   Ensure that the plant is operating vibration-free. Vibrations could destroy the device. This may result in serious injury to the user.

2. **WARNING**

   Ensure that the medium is flowing continuously. Pulse-like staggered loads could destroy the device. This may result in serious injury to the user.

3. **NOTICE**

Completely fill the pipelines. Partial filling(s) may result in malfunctions and damage to the device.

4. **NOTICE**

Vent the pipeline. If there are air pockets in the line during the measurement, this could result in damage to the device caused by hydraulic shock. This may cause malfunctions.

5. **NOTICE**

Ensure that the plant is operating without cavitation. Cavitation may result in malfunctions and damage to the device.

5.6 Electrical connection

The switch contacts employed in these devices are potential free and do not require a power source. Switch contacts and mechanical flow sensor have been optimally harmonized. After replacement of a switch contact, the switch point must be readjusted.

DANGER

Danger to life from electrical current

There is an immediate risk to life from electrocution on touching live parts. Damage to the electrical insulation or single components can be extremely dangerous.

- Only qualified electricians shall work on the electrical system
- If the insulation is damaged, immediately switch off and have repairs performed
- Before commencing work on live parts of electrical systems and components, disconnect the equipment and ensure that it remains disconnected for the duration of the work. Observe these 5 safety rules when doing so:
  - Isolate (disconnect)
  - Secure against switching back on
  - Check for absence of voltage
  - Ground and short
  - Cover or cordon off other live parts in the vicinity
- Never bridge fuses or put them out of operation. Always observe the correct current ratings when replacing fuses
- Keep moisture away from live parts. This may result in short-circuit

5.6.1 Switch contact SG-30 with connector in compliance with EN 175301-803

Wiring diagram of the supplied socket front view

Normally Open (NOC):

EN 175301-803

Fig. 14: Switch position under no-flow condition

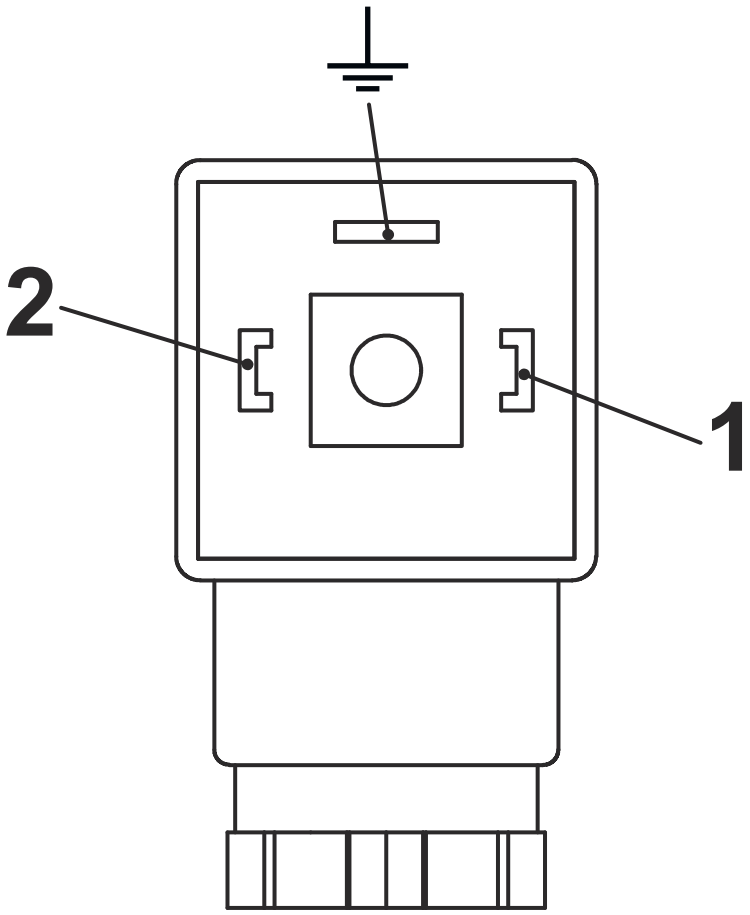


Fig. 15: Pin-assignment, plug socket,normally-open contact (the ground pin is not used)

Change Over (COC):

EN 175301-803

Fig. 16: Switch position under no-flow condition

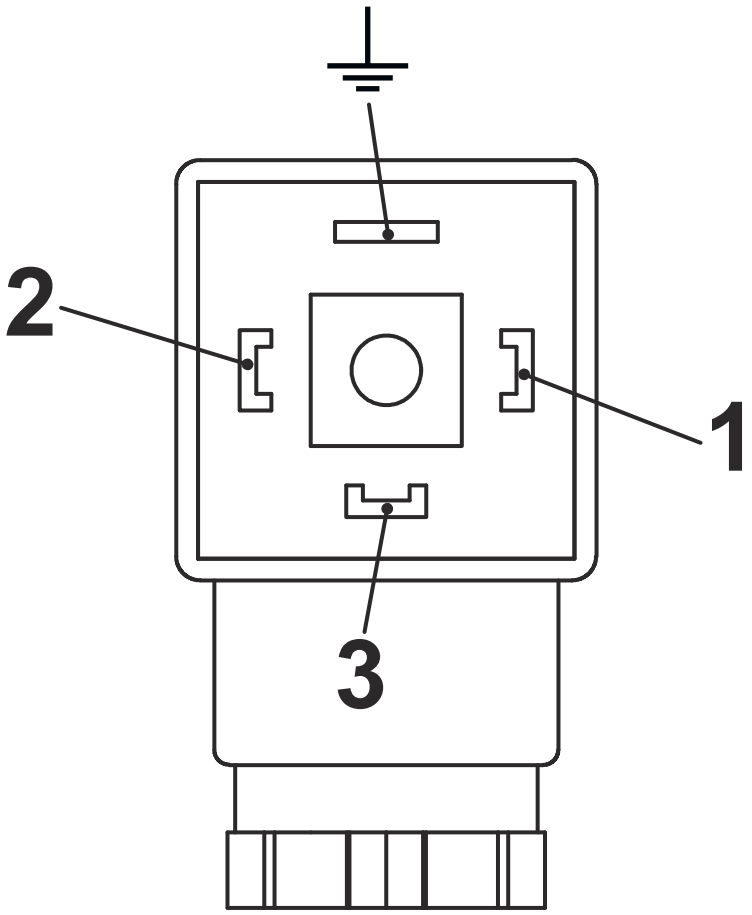


Fig. 17: Pin-assignment, plug socket, change-over contact(the ground pin is not used)

5.6.2 Switch contact SG-30 with plug connector M12x1

Wiring diagram, socket M12x1

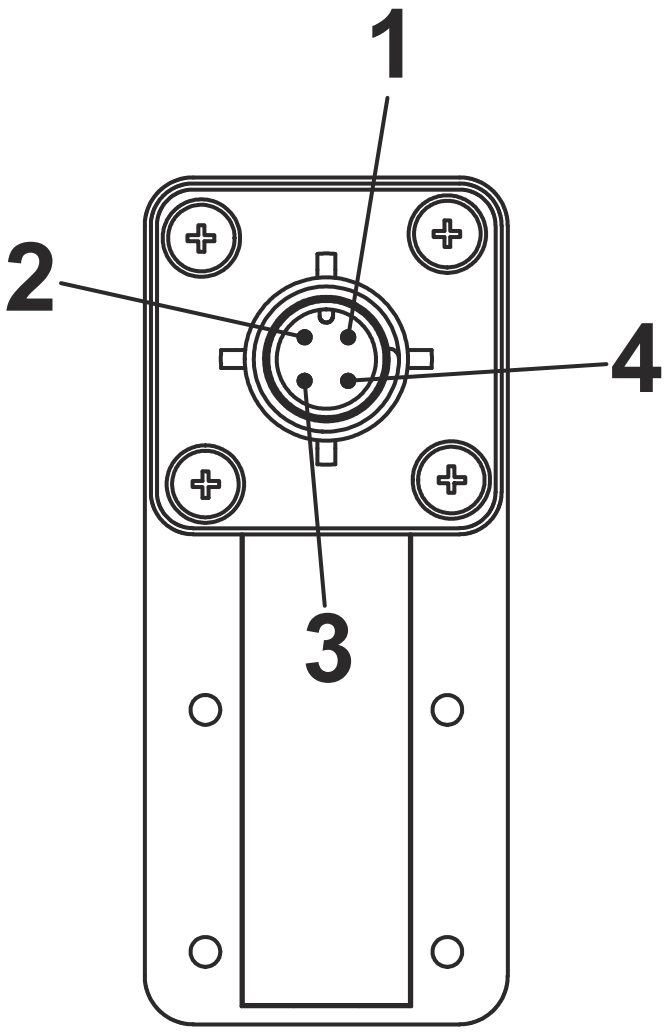


Fig. 18: Pin-assignment, socket M12x1

Wiring diagrams

Normally Open (NOC):

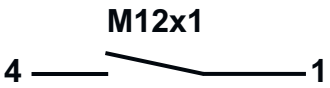


Fig. 19: Switch position under no-flow condition

Change Over (COC):

Fig. 20: Switch position under no-flow condition

5.6.3 Switch contact SG-30 with cable

Normally open contact **(Standard version)**

The individual cores of the connection cable are color-coded according to the following connection diagram:

Fig. 21: Switch position under now-flow condition

Normally open contact (ATEX-Version)

The individual cores of the connection cable are numbered according to the following connection diagram:

Fig. 22: Switch position under no-flow condition

Change over contact (Standard version)

The individual cores of the connection cable are numbered according to the following connection diagram:

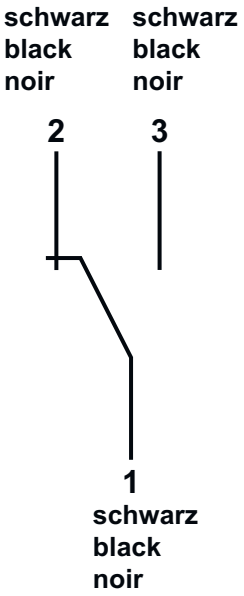


Fig. 23: Switch position under no-flow condition

Change over contact (PLC-Version)

The individual cores of the connection cable are numbered according to the following connection diagram:

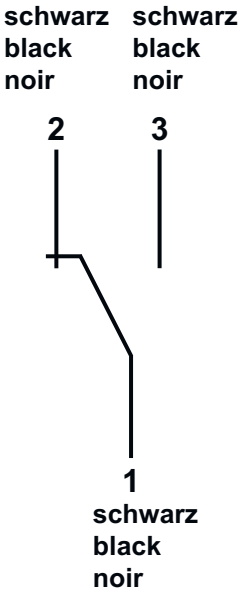


Fig. 24: Switch position under no-flow condition

Change over contact (ATEX-Version)

The individual cores of the connection cable are numbered according to the following connection diagram:

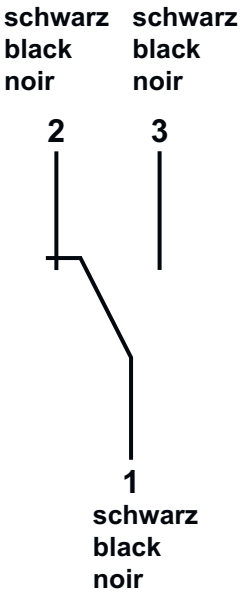


Fig. 25: Switch position under no-flow condition

5.6.4 Degree of protection (IP-Code)

The specified degree of protection (IP) is only ensured if approved connection material is used (see following table):

Device connection	Specification of connection material	IP-Code
EN175301-803 with gland	Diameter of connection cable 6 – 8 mm	IP65
M12x1	Plug connector M12x1	IP67
Cable	–	IP67

5.7 Grounding the device

When installing the device in a pipe system, ensure that the device is grounded to the pipe system to avoid a dangerous electrical potential difference.

5.8 Plug connection

Personnel:
- Qualified electrician

Tool:
- Flat-bladed screwdriver

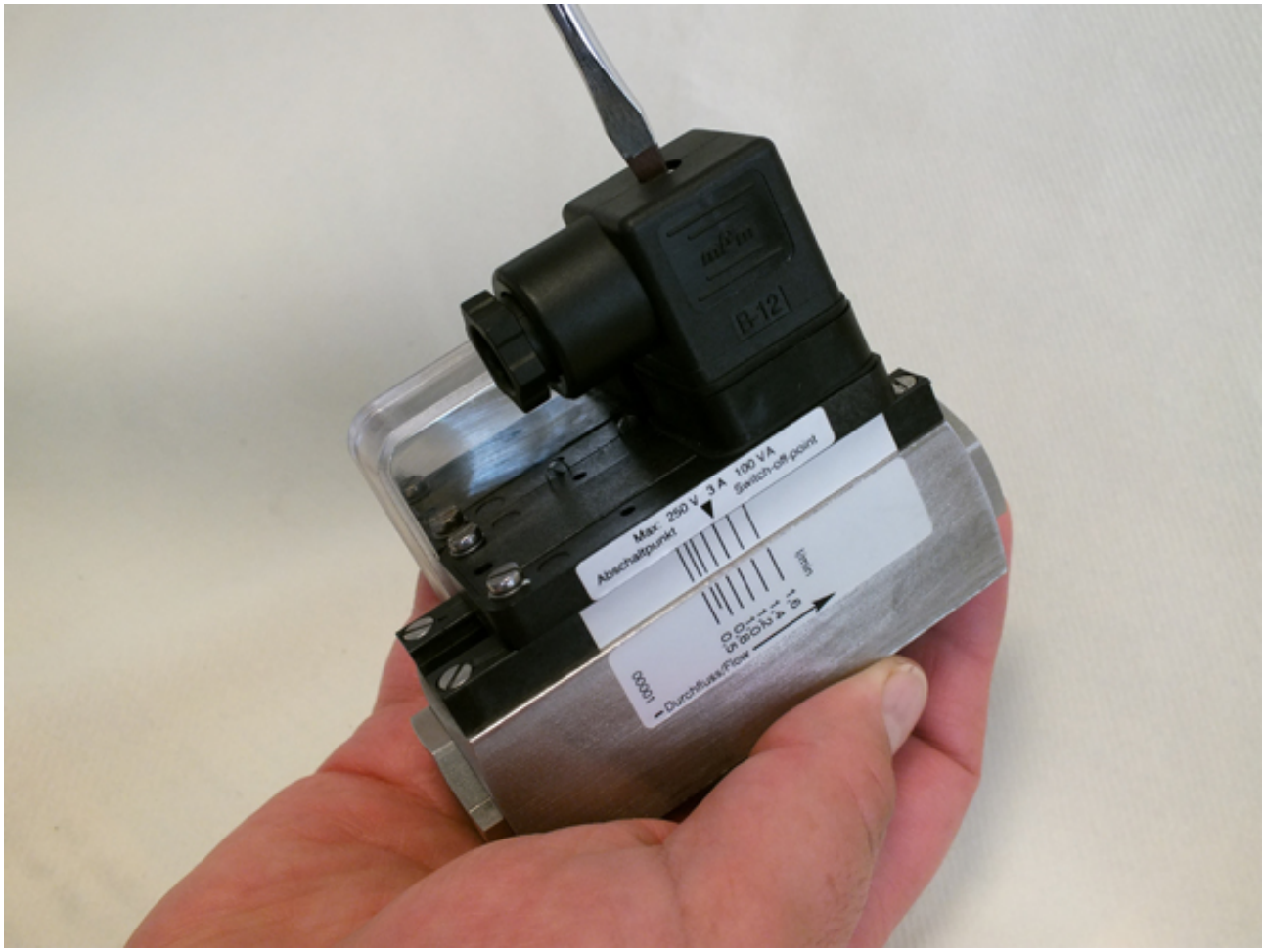


Fig. 26: Detach socket

1. Release fixing screw (*Fig. 26*) from the socket.

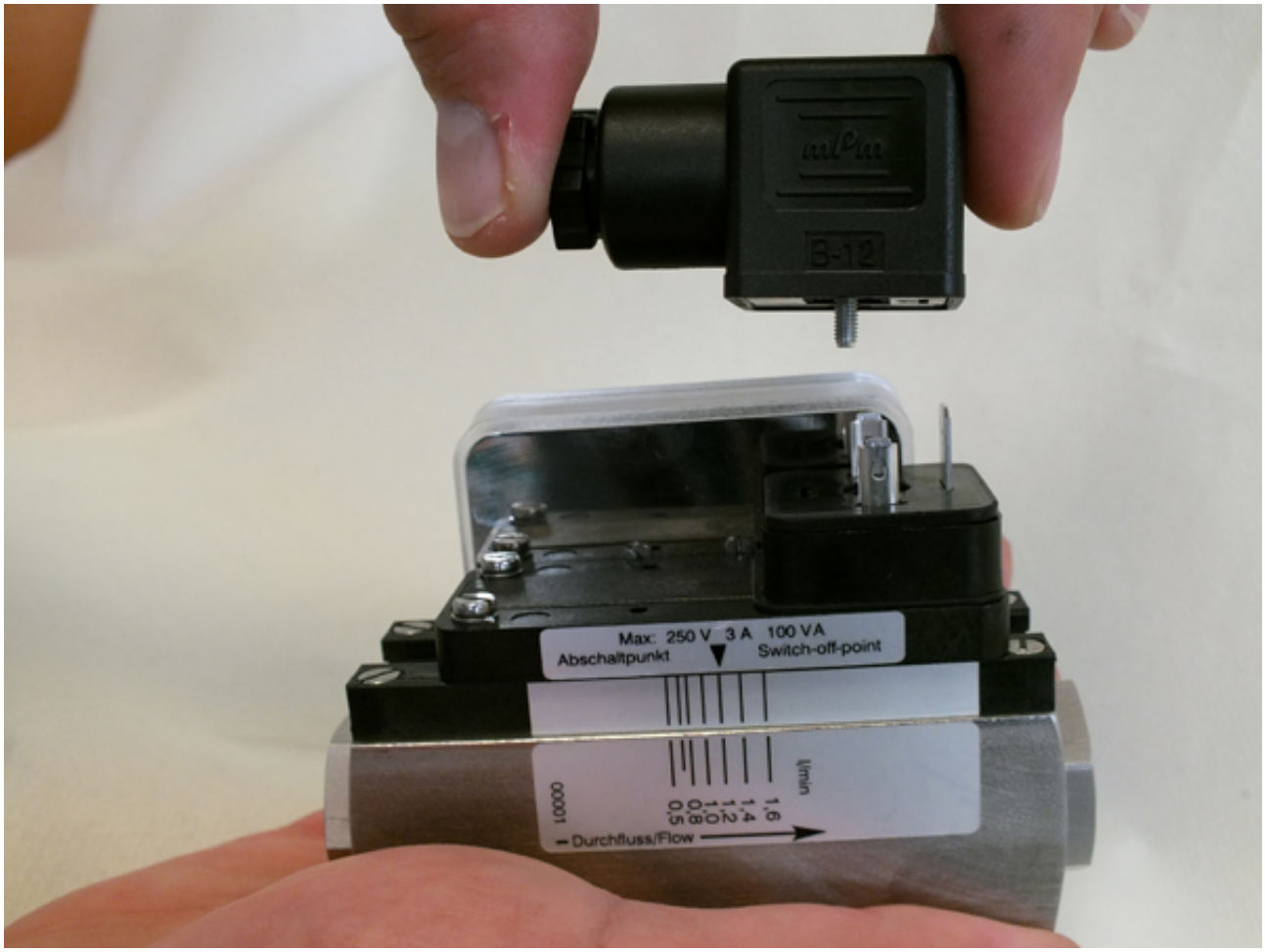


Fig. 27: Remove socket

2. Remove socket (*Fig. 27*/1).

Fig. 28: Disconnect inner section

3. Remove the inner section from the socket by inserting a flat-bladed screwdriver into the slot (*Fig. 28*/1) and carefully pry out the inner section.

Fig. 29: Remove the screw connection

4. Remove the screw connection (*Fig. 29*/1) by turning in direction of the arrow.

5. Guide the connection cable through the screw connection into the socket.

6. Make the connections as shown in the connection diagram (*Fig. 30* and *Fig. 31*) .

7. Place the inner section (*Fig. 28*) back into the socket and push until it locks on.

8. Re-tighten the screw connection (*Fig. 29*/1) by turning it to the right until tight.

9. Place the socket onto the connection plug and tighten the fixing screw (*Fig. 26*/1).

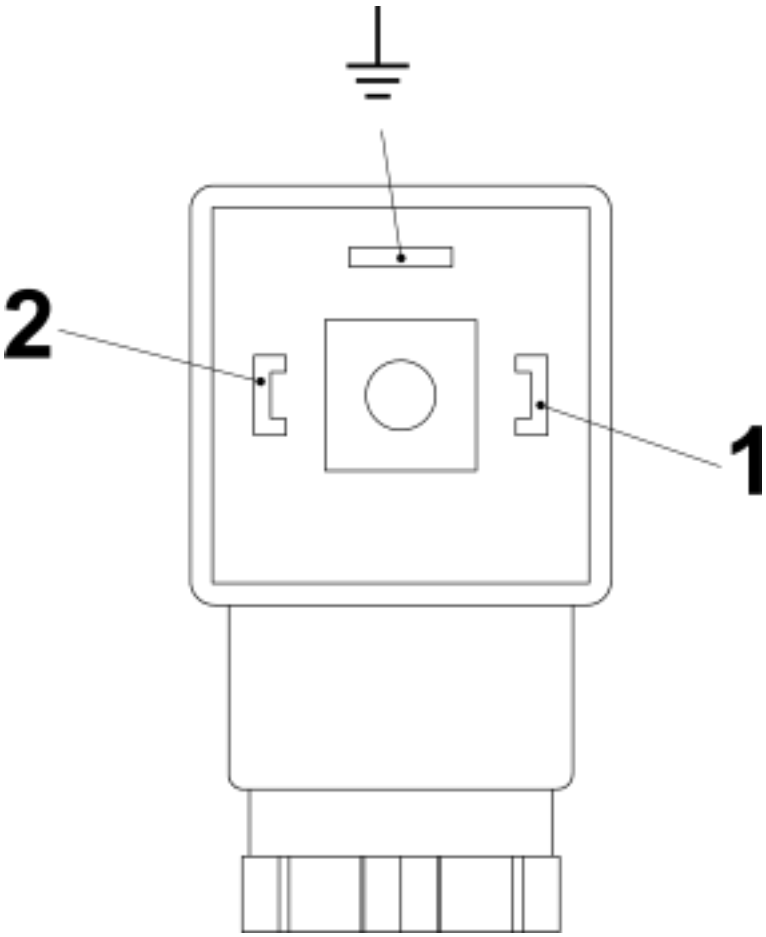


Fig. 30: Pin-assignment, plug socket, Normally Open Contact, (SG-30)

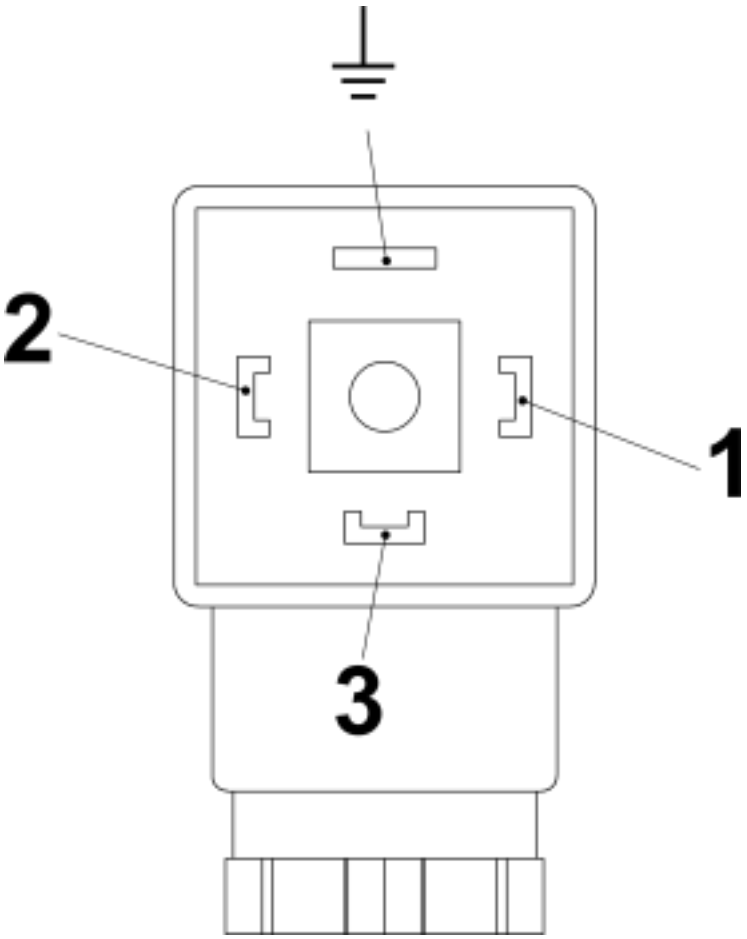


Fig. 31: Pin assignment, plug socket, Change-over contact (SG-30)

5.9 Contact protection measures

The Reed-switches used in the switch contacts are designed to be very sensitive to overload. To prevent destruction of the switch contact, the values specified on the rating plate of the switch contact must never be exceeded (not even temporarily).

There is a risk of overload from:

- inductive loads
- capacitive loads
- ohmic loads

Suitable measures must be taken to protect against overload (see following examples):

Inductive load

There is danger of voltage peaks from inductive loads when switching off (up to 10 times the rated voltage). Inductive loads are caused by, e.g.:

- Contactors, relays
- Solenoid valves
- Electric motors

Examples of protective measures:

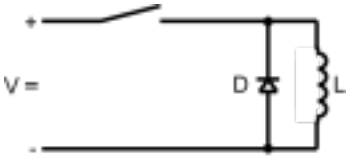


Fig. 32: Example 1

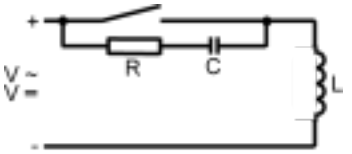


Fig. 33: Example 2

Capacitive loads

There is a danger of high current peaks from capacitive loads when switching-on the switch contact (exceeding rated current). Capacitive loads are caused by, e.g.:

- Long connecting cables
- Capacitive consumers

Example of protective measure:

Fig. 34: Protective measure against capacitive loads

Ohmic loads

There is a danger of high current peaks from ohmic loads when switching-on the switch contact. The reason for this is that the glow filament has a low resistance at low temperatures. Ohmic loads are caused by, e.g.:

- Filament bulbs
- Motors during startup

Examples of protective measures:

Fig. 35: Example 1

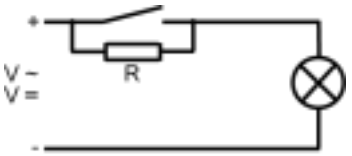


Fig. 36: Example 2

Protection against ohmic loads can be achieved through installation of a resistor in the circuit, or by heating the glow filament. For connection to high-impedance consumers (ex. PLC), a protective circuit is not needed.

6 Operation

6.1 Setting the switch point

The following instructions describe the procedure for a Normally Open Contact (NOC). The actual state (open or closed), can be determined using a continuity meter.

Personnel:

- Qualified personnel

Tool:

- Flat-bladed screwdriver

Setting the switch point of a non-installed device

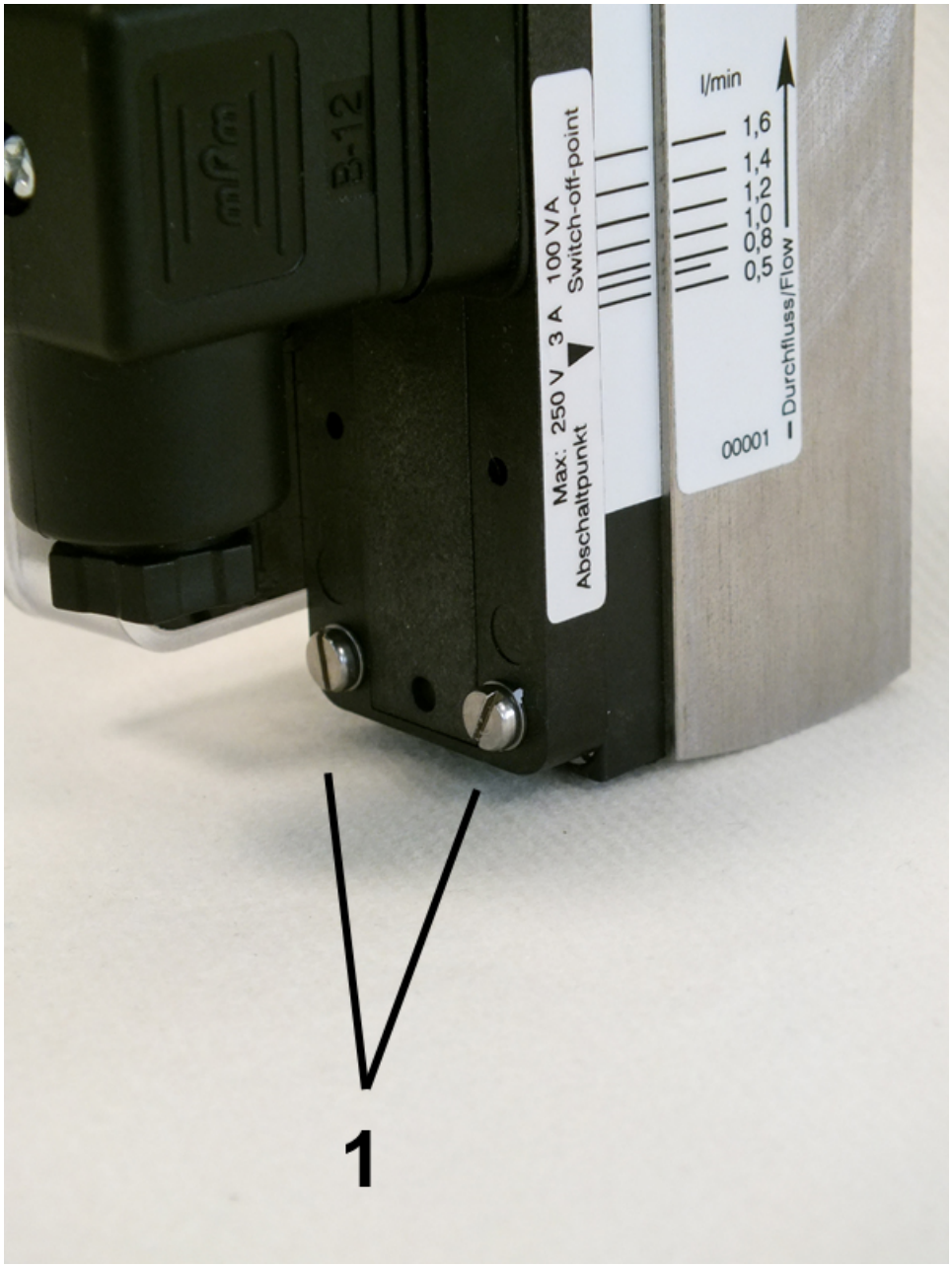


Fig. 37: Loosen set screws

1. Loosen the switch contact housing set screws (*Fig. 37*/1) using a flat-bladed screwdriver.
2. Slide the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact label is in exact alignment with the desired flow value on the body scale label.
3. Re-tighten the switch contact housing set screws (*Fig. 37*/1) using a flat-bladed screwdriver. Observe the correct tightening torque.

   ➦ *Chapter 11.1 “Tightening torque” on page 96*

   ➡ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

Setting the switch point of an installed device

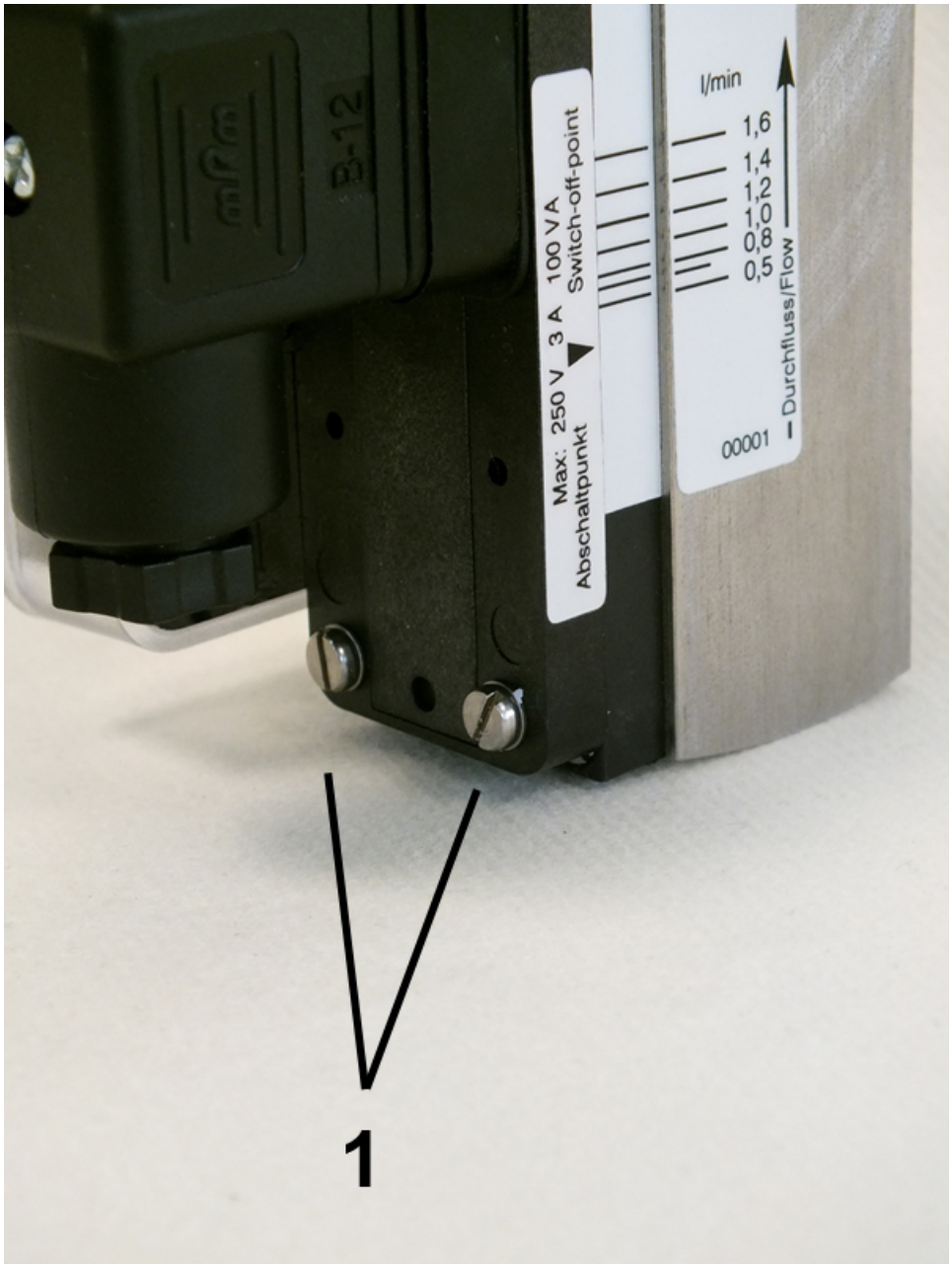


Fig. 38: Loosen set screws

1. Loosen the switch contact set screws (*Fig. 38*/1) using a flat-bladed screwdriver.
2. Slide the switch contact to the flow value to be monitored. Make sure that the arrow on the switch contact label is in exact alignment with the desired flow value on the body scale.
3. Re-tighten the switch contact housing set screws (*Fig. 38*/1) using a flat-bladed screwdriver. Observe the correct tightening torque.

   ➦ *Chapter 11.1 “Tightening torque” on page 96*

   ➡ The set switch point corresponds to the switch-off point of the switch contact by decreasing flow.

6.2 Checking the flow

Reading-off the flow value

Personnel:
- Qualified personnel

Protective equipment:
- Goggles

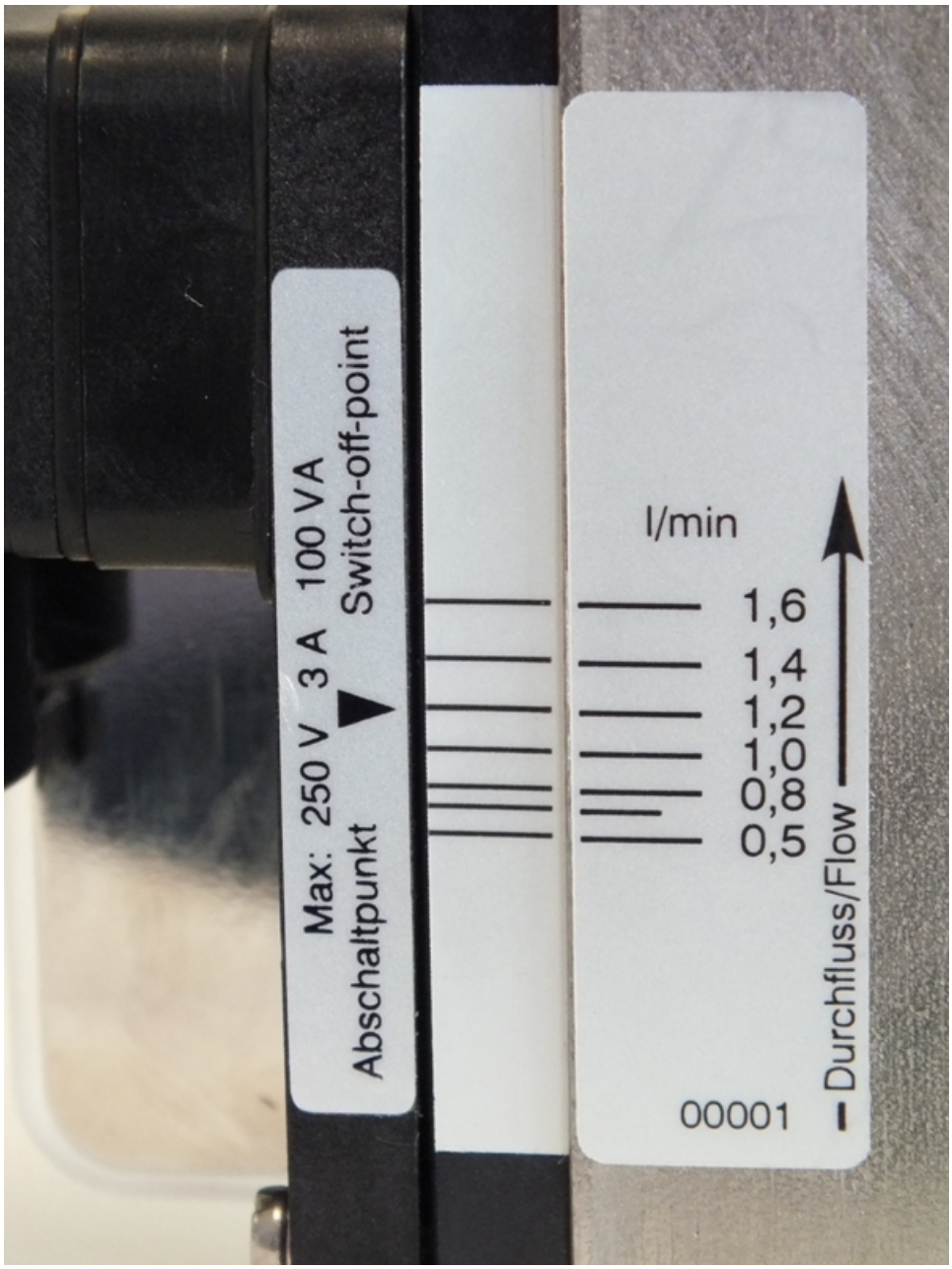


Fig. 39: Reading-off the flow value

1. Make sure that the setting arrow, the scale mark on the positioning aid label (adhesive label on the guide rail) and the appropriate scale mark on the device body are in alignment. (*Fig. 39*).
2. Look straight on. By viewing at an angle from above or below the reading can be falsified (Parallax error).
3. Read-off the flow value from the scale on the device body.

Reading-off the display value

Personnel: ■ Qualified personnel

Protective equipment: ■ Goggles

Fig. 40: Reading-off the display value

1. Make sure that the pointer and the scale mark of the display scale are in alignment.(*Fig. 40*).
2. Look straight on. By viewing at an angle from above or below the reading can be falsified (Parallax error).
3. Read-off the value from the display scale.

7 Troubleshooting

This chapter describes possible malfunctions of the device, their causes and repair.

If malfunctions persist or increase, shorten the maintenance interval to meet the actual operating conditions.

For malfunctions not described in this chapter, please contact the manufacturer (see service address on page 2).

7.1 Safety

Work performed incorrectly to remedy a malfunction

WARNING

Risk of injury due to incorrect repair of malfunction!

Work performed incorrectly may result in severe injury and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes of accidents
- If components have been removed, observe correct assembly procedures. Reinstall all fixing/ fastening elements and observe the prescribed tightening torque for the screws

  ➦ *Chapter 11.1 "Tightening torque" on page 96*
- Before placing the device back into operation, ensure that all work has been performed and completed in compliance with the specifications and instructions in these Operating Instructions

Conduct in case of malfunction

The complete machine or system may be unsafe if there is a defect at the flow monitor (e.g. fractured housing)..

The following always applies:

1. In case of malfunctions that present an immediate danger to persons or valuables, proceed according to the valid emergency plans for the system
2. Determine the cause of the malfunction
3. Before repair, ensure that there is no danger to persons from escaping media
4. If necessary, allow the pipeline and device to cool down or to warm up before commencing work
5. Malfunctions must be corrected by qualified personnel

The following troubleshooting guide provides an indication of who is qualified to repair the fault .

7.2 Troubleshooting guide

Fault description	Cause	Remedy	Personnel
The switch contact does not switch	No medium flowing through flow monitor	■ Check that medium is flowing through the pipeline	Qualified personnel

Fault description	Cause	Remedy	Personnel
The switch contact does not switch	Flow is too low or the switch contact is set too high	■ Adjust the switch contact to a lower flow rate ■ Use the device at another measuring range ■ Increase the flow rate	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	■ Correct pipe diameter	Qualified personnel
	Float is stuck	■ Disassemble and clean the device	Qualified personnel
	Switch contact is defective	■ Remedy the cause of the defect (short-circuit, overload) ■ Replace the switch contact	Qualified personnel
Switch contact is permanently switched	Flow is too high or the switch contact is set too low	■ Reduce the flow ■ Adjust the switch contact to a higher flow rate ■ Use the device at another measuring range	Qualified personnel
	Float is stuck	■ Disassemble and clean the device	Qualified personnel
	Switch contact is defective	■ Remedy the cause of the defect (short-circuit, overload) ■ Replace the switch contact	Qualified personnel
The switch point is not the same as the actual flow rate	Improper scale installed for media used	■ Request proper conversion table or scale for media used	Qualified personnel
	Incorrect reduction fitting or pipe diameter is too small	■ Correct pipe diameter	Qualified personnel
	Device is dirty	■ Disassemble and clean the device	Qualified personnel
	Device is defective	■ Remove device from system and contact the manufacturer	Qualified personnel

8 Maintenance

8.1 Safety

Maintenance work performed incorrectly

WARNING

Risk of injury due to maintenance work performed incorrectly!

Maintenance work performed incorrectly can result in severe injury and considerable damage to property.

- Ensure that the site is sufficiently cleared before commencing work.
- Ensure that the repair location is orderly and clean! Components and tools that are lying about or on top of each other are potential causes for accidents.
- If components have been removed, observe correct assembly procedure. Reinstall all fixing/fastening elements and observe the prescribed tightening torque for the screws (see Chapter 11.1).
- Before placing the device back into operation ensure that all work has been performed and completed in compliance with the specifications and instructions in these Operating Instructions.

8.2 Maintenance plan

Intervals for replacing wear parts

DKM/A-2 30x70 type flow monitors require very little maintenance due to the small number of moving parts. The intervals for the replacement of wear parts depend significantly on the operating conditions as well as on the composition of the medium flowing through the device. For this reason, no intervals have been set by the manufacturer. The operator must determine suitable intervals based on the local conditions and circumstances.

Interval	Maintenance work	Personnel
	Visual inspection for dirt/soiling	Qualified personnel
	Visual inspection for free-movement of float and display pointer mechanism	Qualified personnel
	Visual inspection for leaks from the device	Qualified personnel
	Check function of switch contact	Qualified personnel

8.3 Removal from the pipe system

The flow monitor must first be removed from the pipe system before performing maintenance.

WARNING

Risk of injury from pressurized lines!

Severe injury may result if the pipe system is under pressure when removing the device.

- Depressurize the system before removing the device

WARNING

Risk of injury from hot or cold surfaces!

Pipelines can heat up/cool down dramatically due to the media flowing through them. Skin contact with hot or cold surfaces causes severe skin burn or frostbite.

- Before removing the device, ensure that the machine or system and the flow monitor have been controlled to a temperature range between 0 and 40 °C
- Do not touch any part of the machine or system that is either very hot or very cold
- Always wear heat-resistant/cold-resistant protective work clothing and protective gloves when working near hot/cold surfaces

WARNING

Risk of injury from media in the pipe system!

If the pipe system contains hazardous media, severe injury may be caused by escaping media.

- Before removing the device, ensure that the pipe system is empty and does not contain media residue
- Always wear personal protective equipment when removing the device

WARNING

Risk of injury from media residue in the device!

After the pipe system has been emptied, media residue may still be present inside the device. In the case of hazardous media, this could result in serious injury.

- When removing (de-installing the device from the pipe system), always wear personal protective equipment.
- All requirements specified in the media safety data sheet must be observed in accomplishing the work task.
- Residue of hazardous media in the device can result in serious injury.

Removing the device from the pipe system

Personnel:
- Qualified personnel

Protective equipment:
- As specified in the Safety Data Sheet of the medium, protective equipment must be worn when handling hazardous media. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

Tool:
- Fixed spanner

1. Loosen the adapter union of the pipeline using a suitable spanner. When doing so, lock the process connection or device body in place with a second spanner.
2. Secure the device against falling and repeat Step 1 at the other process connection.

8.4 Disassembly

To replace wear parts or to clean the device, the flow monitor must first be disassembled.

WARNING

Risk of injury due to incorrect disassembly!

- The device may still contain media residue
- Wear personal protective equipment when working with dangerous media residue
- Improper disassembly may cause serious injuries if dangerous media is still present inside the device

CAUTION

Risk of injury due to incorrect disassembly!

Incorrect disassembly may result in injuries.

- Before disassembling, ensure that the flow monitor has cooled down/warmed up to a temperature range between 0 and 40° C.
- Wear personal protective equipment to protect against hazardous media which may still be present inside the device.

Protective equipment:

- As specified in the Safety Data Sheet of the medium, protective equipment must be worn when handling hazardous media. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

Personnel:	■ Qualified personnel
Protective equipment:	■ Goggles ■ Protective gloves
Tool:	■ Torx screwdriver T6 ■ Fixed spanner ■ Socket wrench
Material:	■ Threaded ring insertion tool

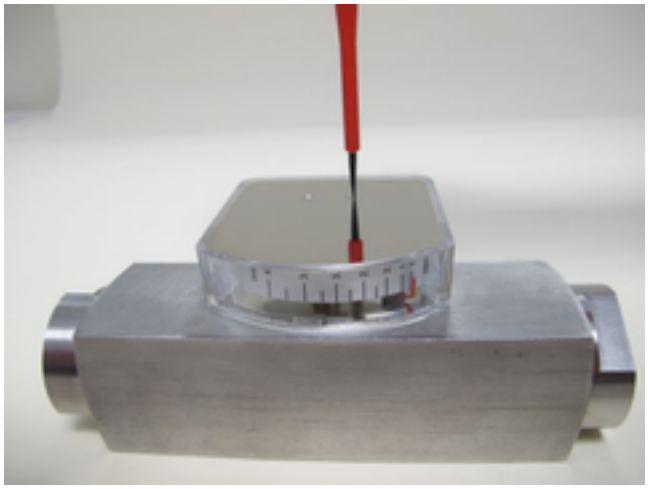


Fig. 41: Loosen the display cover plate

1. Remove fixing screws from the display housing cover (*Fig. 41*)

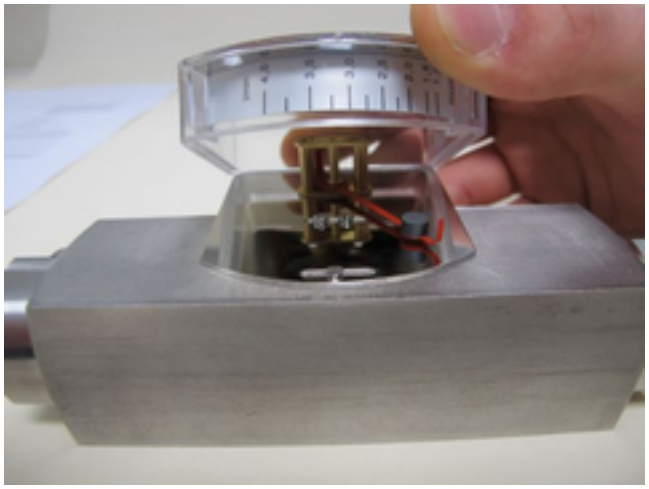


Fig. 42: Display housing Remove

2. Carefully remove the display housing cover plate and plastic housing from the display base plate by lifting straight up(*Fig. 42*) Take care not to damage the pointer mechanism.

Fig. 43: Remove the cover plate

3. Press out the display cover plate from the plastic housing (*Fig. 43*)

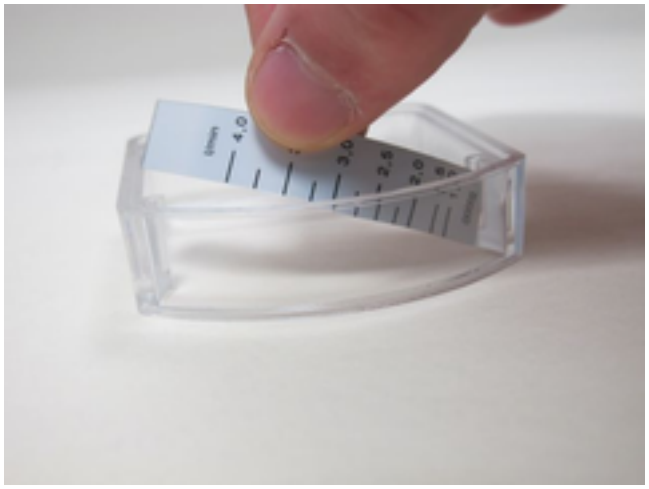


Fig. 44: Loosen the scale carrier

4. Pull the scale support (with affixed scale) from the guides in the plastic housing (*Fig. 44*)

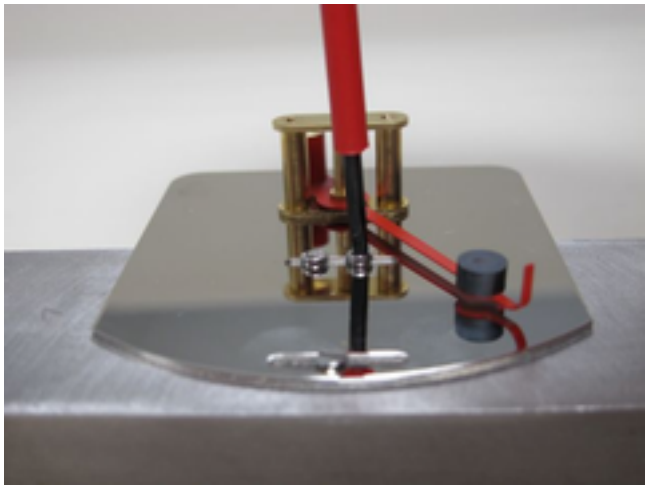


Fig. 45: Loosen the base plate

5. Loosen fixing screws from the display base plate (*Fig. 45*) then remove the display base plate from the device.

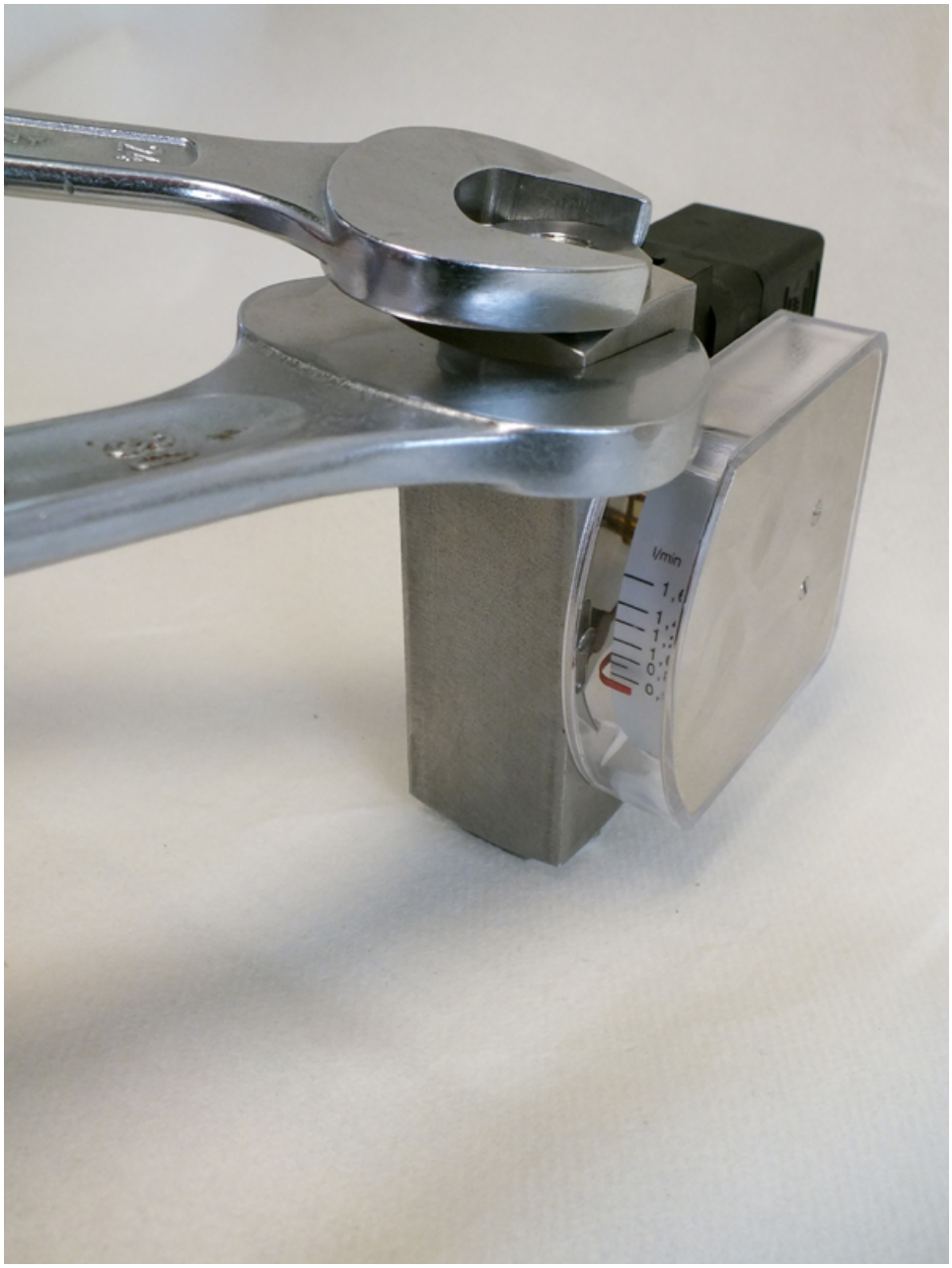


Fig. 46: Loosen process connection (outlet)

6. Loosen the process connection (outlet) (*Fig. 46*) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench.

Fig. 47: Remove the process connection (outlet)

7. Unscrew the process connection (outlet) from the device body (*Fig. 47*). If necessary, remove the O-ring from the process connection.

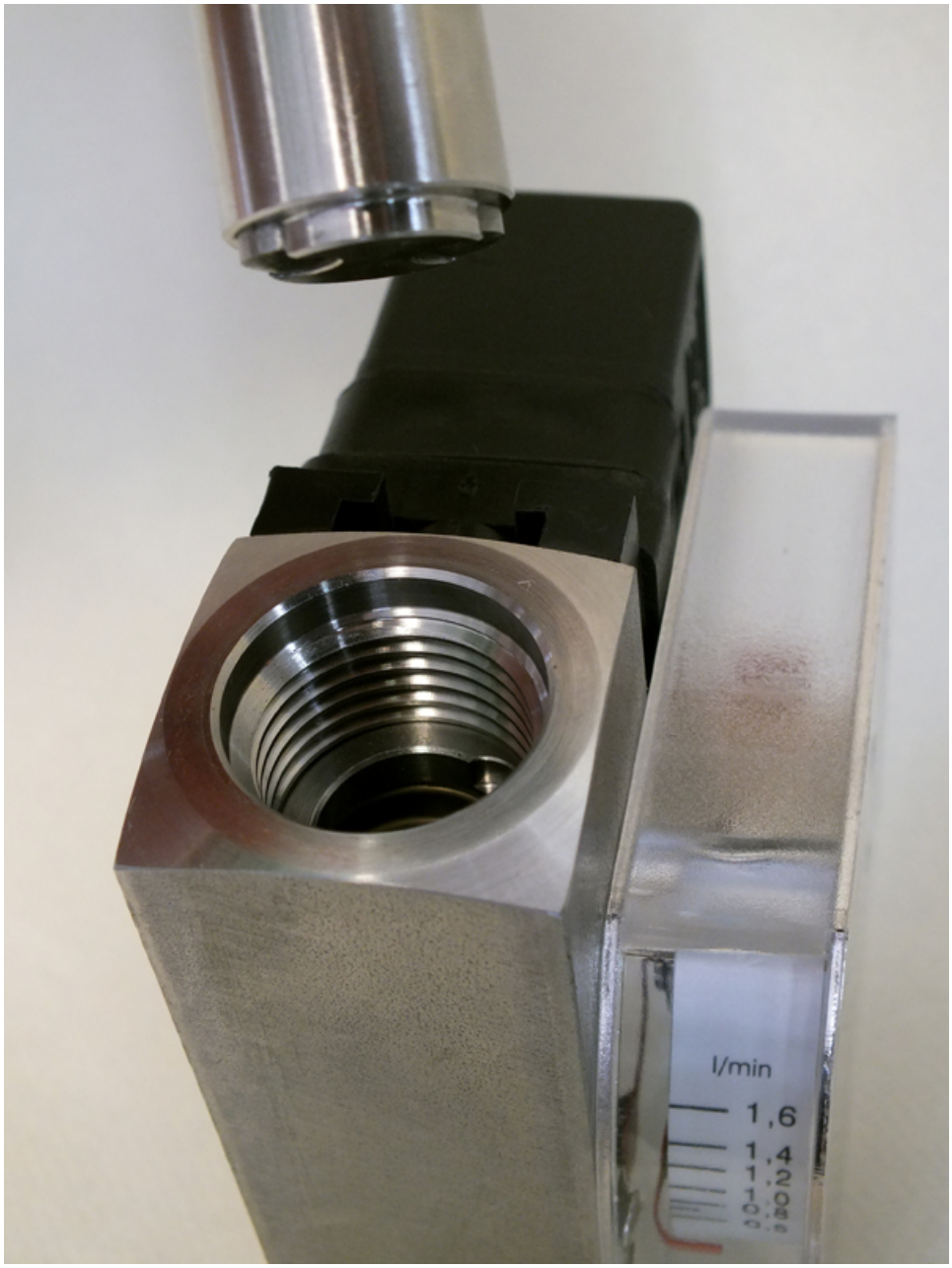


Fig. 48: Insert threaded ring insertion tool (outlet)

8. Insert the threaded ring insertion tool into the device outlet (*Fig. 48*) and turn until it rests in the keyway of the threaded ring

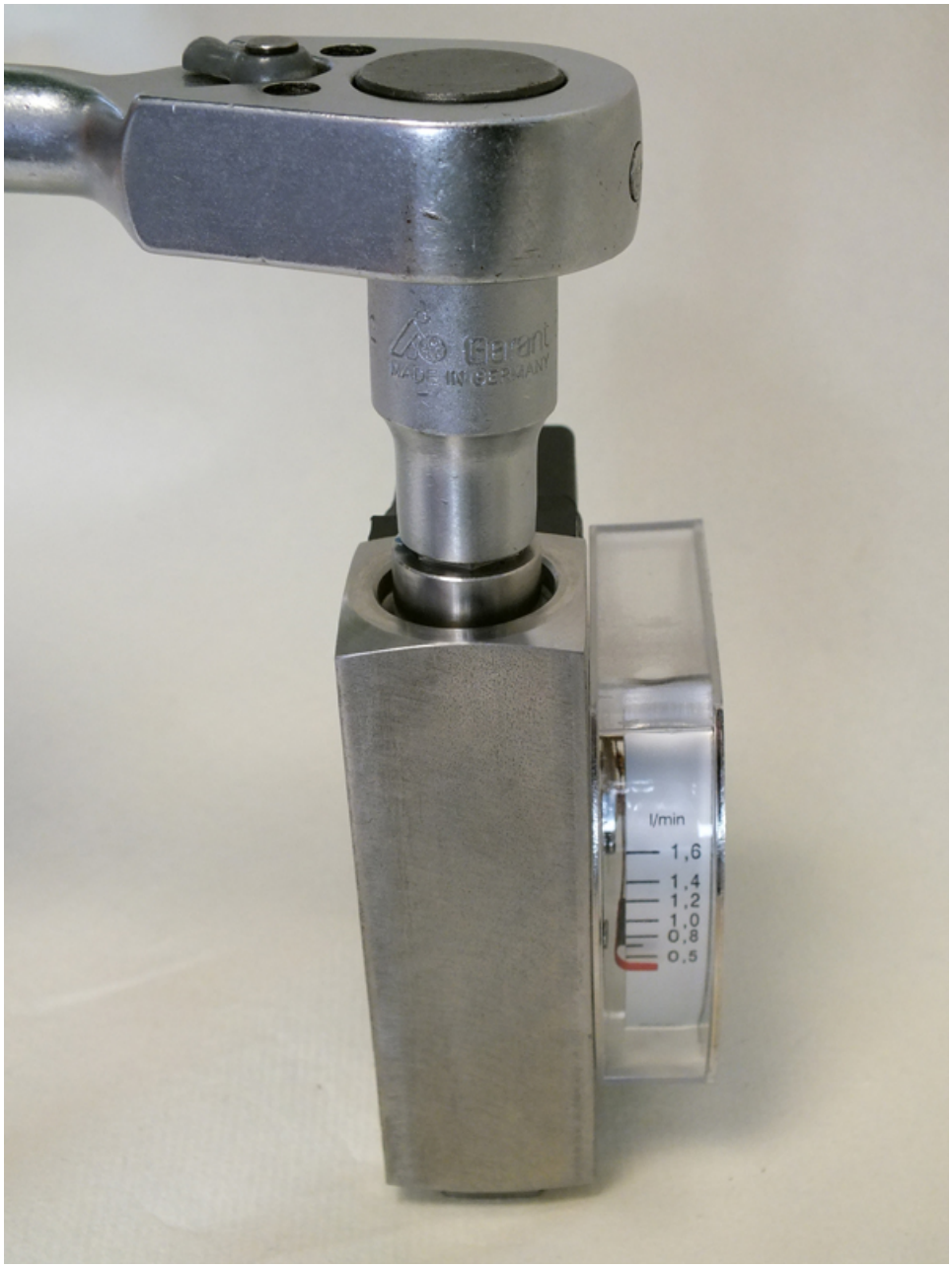


Fig. 49: Loosen threaded ring (outlet)

9. Insert socket wrench into the threaded ring insertion tool and loosen the threaded ring (*Fig. 49*). Hold the device body in place using a proper sized spanner wrench.

Fig. 50: Remove threaded ring (outlet)

10. Unscrew the threaded ring (outlet) from the device body (*Fig. 50*)

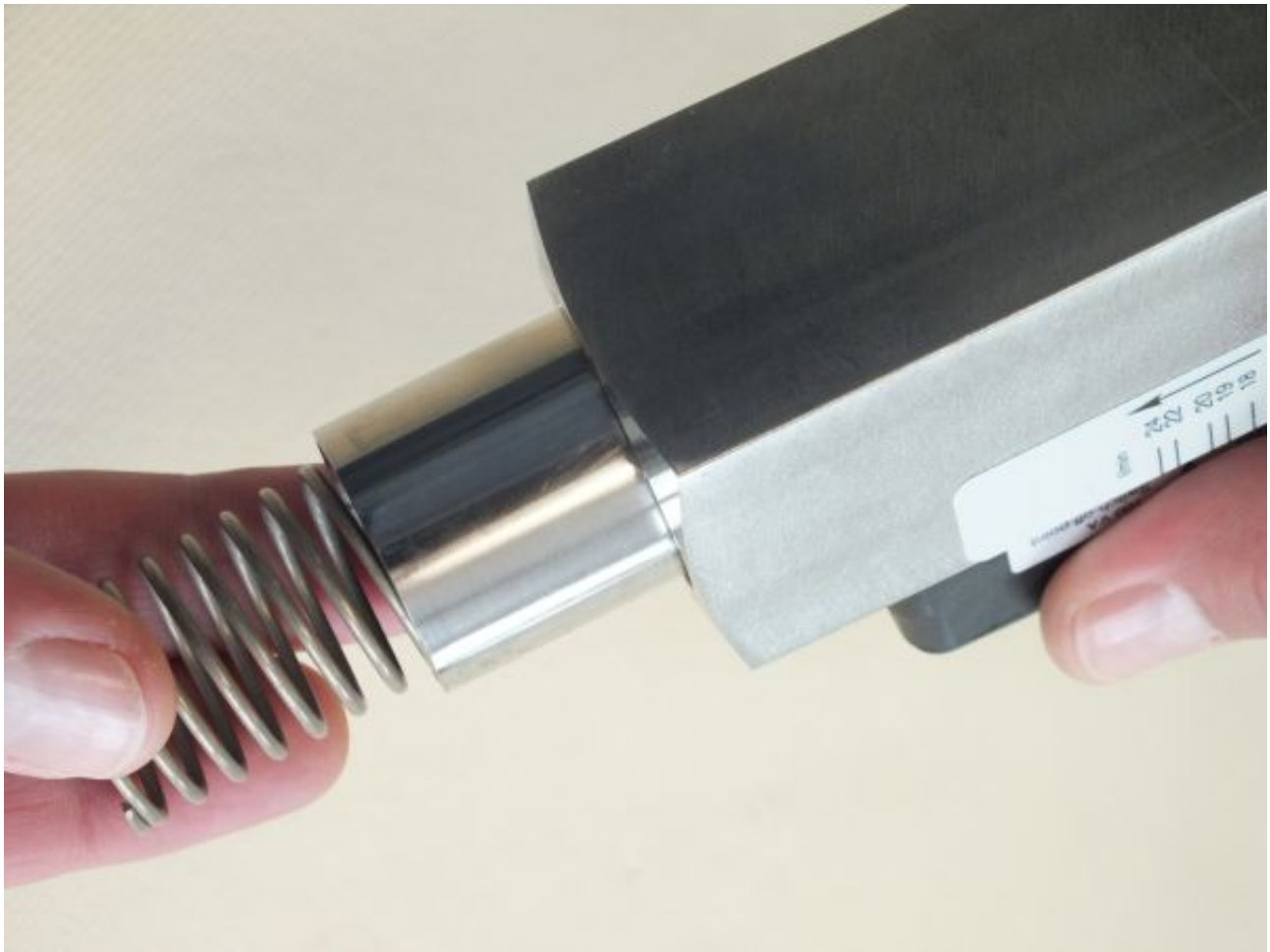


Fig. 51: Remove inner parts

11. Carefully turn the device body 180° and remove the inner parts (float, magnets and spring) (*Fig. 51*)

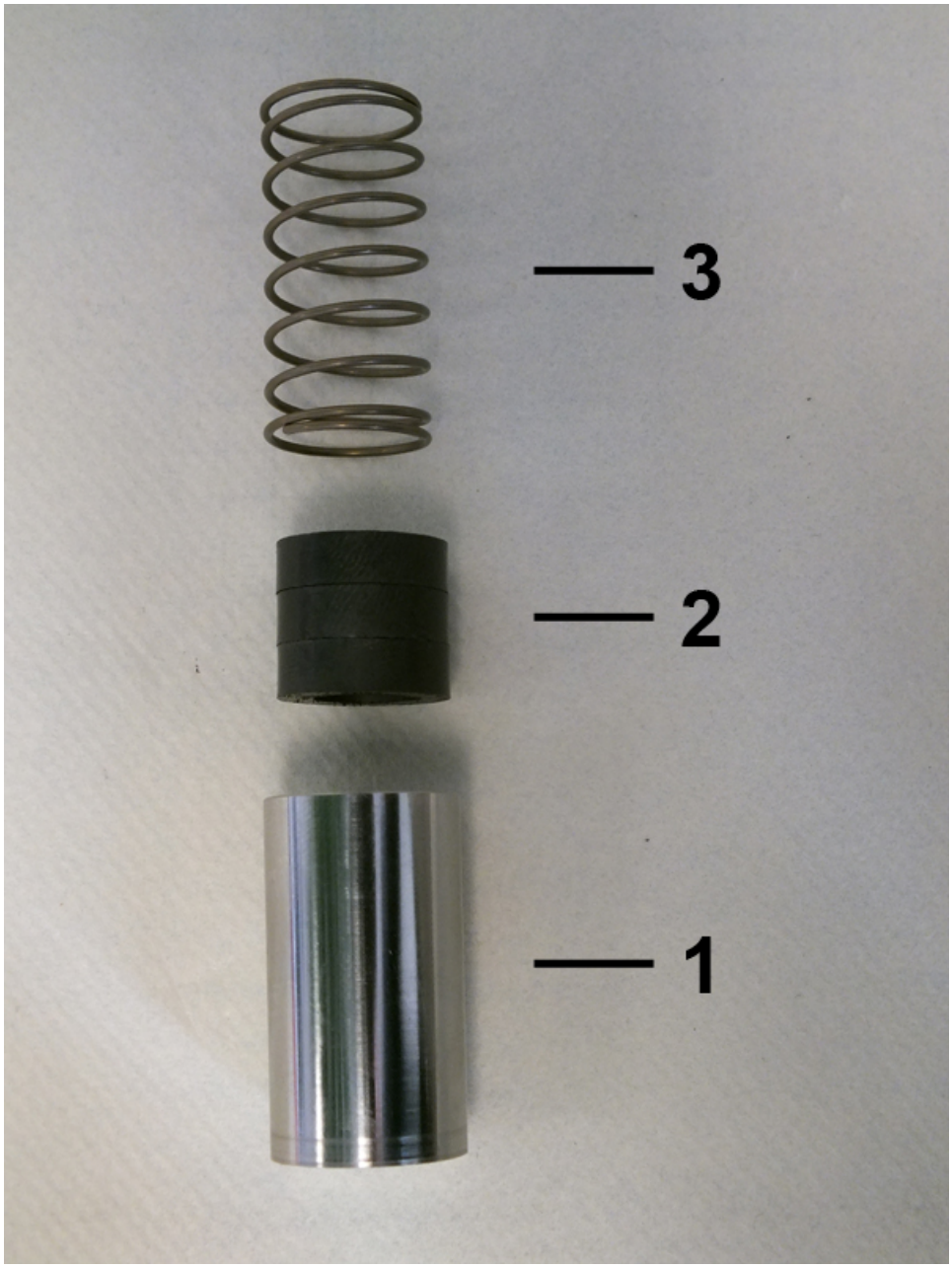


Fig. 52: Spring, magnets and float

12. The inner parts of the flow monitor consist of the spring (3), magnets (2) and float (1).

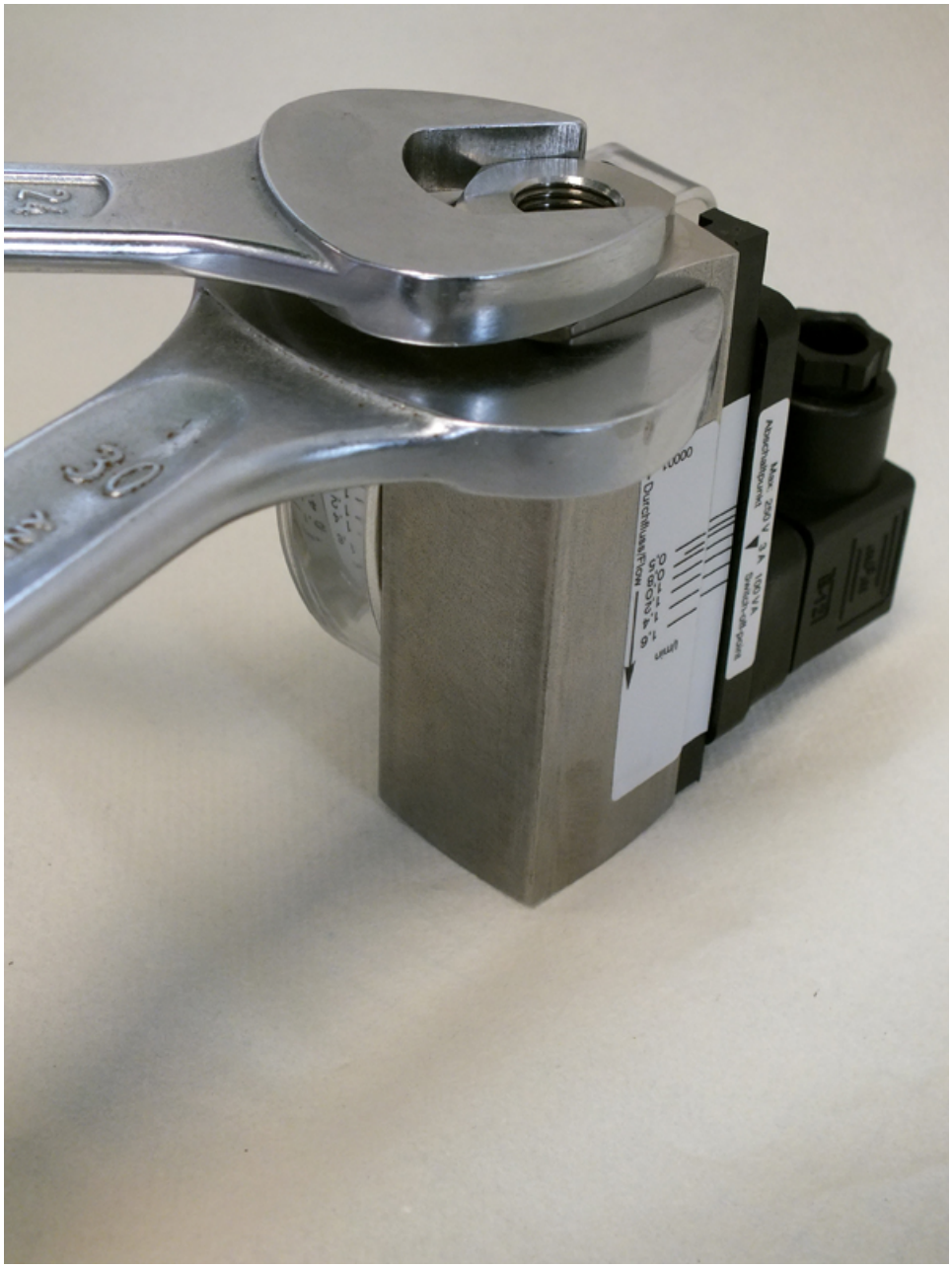


Fig. 53: Loosen process connection (inlet)

13. Loosen the process connection (inlet) (*Fig. 53*) using the proper sized fixed spanner wrench. Hold the device body in place using a proper sized spanner wrench.

Fig. 54: Remove process connection (inlet)

14. Unscrew the process connection (inlet) from the device body (*Fig. 54*). If necessary, remove the O-ring from the process connection.

O-ring replacement

It is recommended that the O-rings be replaced during maintenance.

8.5 Maintenance

8.5.1 Cleaning

It is the responsibility of the operator to establish appropriate intervals and procedures for cleaning the individual parts of the device. It must be ensured that the parts are not damaged during the cleaning process. When using cleaning agents, it must be ensured that these are not aggressive to the parts and that there will be no dangerous reactions with the media residue. Damaged parts must be replaced.

WARNING

Risk of injury due to improper cleaning!

The device may still contain media residue.

- To protect against hazardous media residue in the device, wear personal protective equipment
- Do not use cleaning agents which may lead to dangerous reactions with media residue
- All requirements specified in the safety data sheets must be observed when handling or otherwise using the medium
- Residue of hazardous media inside the device can cause serious injury

CAUTION

Risk of injury due to damaged parts!

If parts of the device are broken or damaged, they may cause injury due to sharp edges or splinters during the cleaning process.

- Damaged parts must be replaced
- Carefully clean the parts of the device, so as not to cause damage
- When cleaning, always wear appropriate personal protective equipment
- Incorrect disassembly can result in injuries

Protective equipment:

- As specified in the Safety Data Sheet of the medium, protective equipment must be worn when handling hazardous media. In addition, the specifications of the system operator must be followed. If no protective equipment is specified, suitable protective gloves and goggles must be worn.

8.5.2 Parts replacement

Depending on the operating conditions, wear parts such as O-rings, float or magnets may have to be replaced. Steps required to replace these parts correspond to those used when assembling the device ➦ *Chapter 8.5.3 “Assembly” on page 70*.

8.5.3 Assembly

After cleaning the individual components, the flow monitor must be reassembled.

Personnel:

- Qualified personnel

Tool:

- Torx screwdriver T6
- Torque screwdriver and assorted blades
- Fixed spanner

Material:

- Socket wrench
- Torque wrench
- Threaded ring insertion tool
- Test rod
- O-Ring installation tool
- Magnetic pole indicator

Fig. 55: O-ring (seal)

1. Carefully install the O-rings (*Fig. 55*) with the aid of the O-ring installation tool (*Fig. 55*) onto both process connections (inlet and outlet), so that they are properly seated in the O-ring grooves of the process connection (*Fig. 56*). When doing so, be careful not to overstretch the O-rings.

Fig. 56: Properly positioned O-ring

2. Position the O-ring properly on the process connection (*Fig. 56*)

3. Lubricate the O-rings lightly.

A list of suitable lubricants is contained in the annex ➡ Chapter 11.5 "Lubricants" on page 99.

Fig. 57: Insert process connection (inlet)

4. Insert the process connection (inlet) into the device body (inlet) (*Fig. 57*)

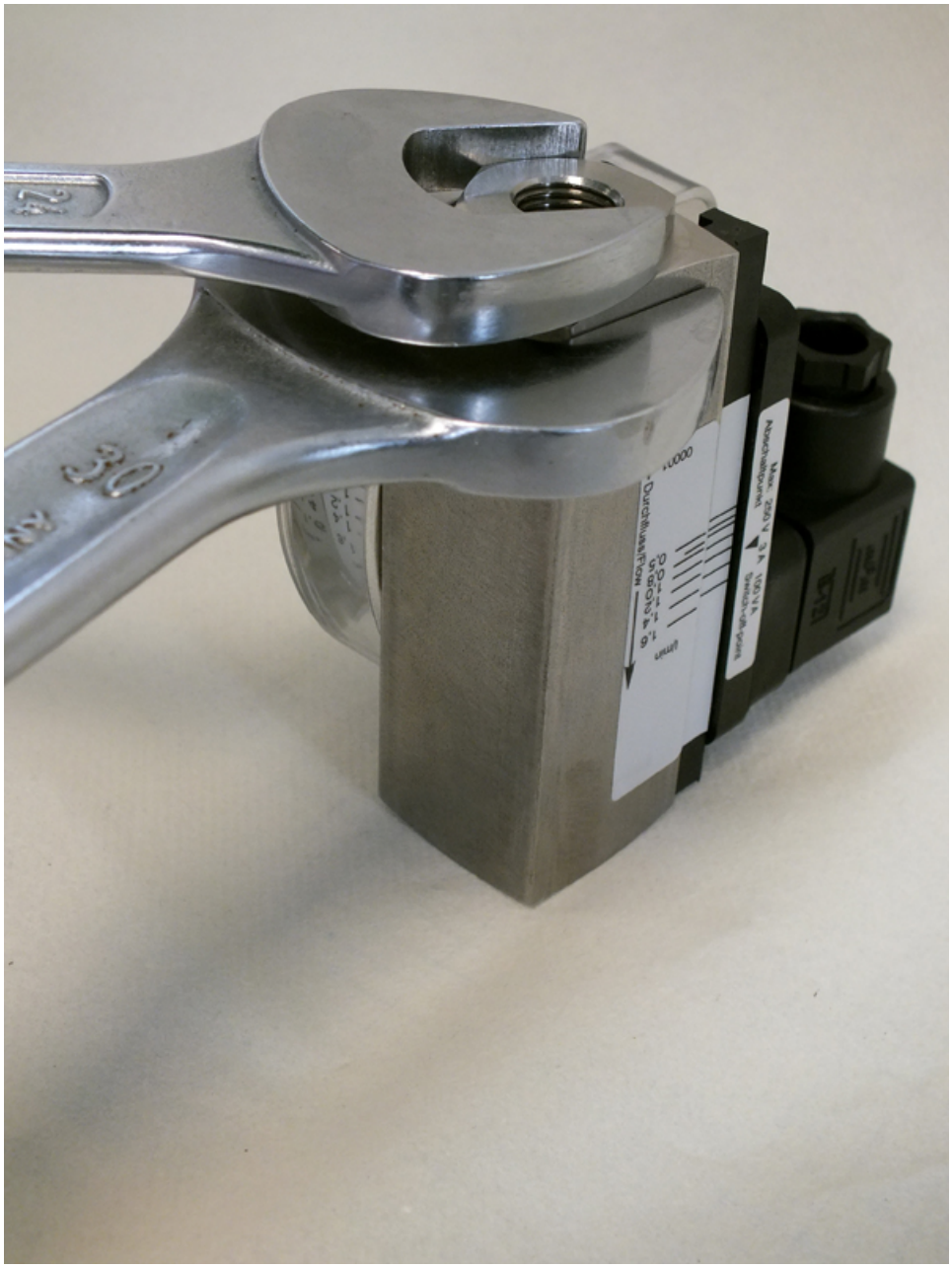


Fig. 58: Tighten process connection (inlet)

5. Using a proper sized fixed spanner, tighten the process connection (inlet). Hold the device body in place using a suitable fixed spanner (*Fig. 58*), and observe the proper torque (➡ *Chapter 11.1 "Tightening torque" on page 96*)

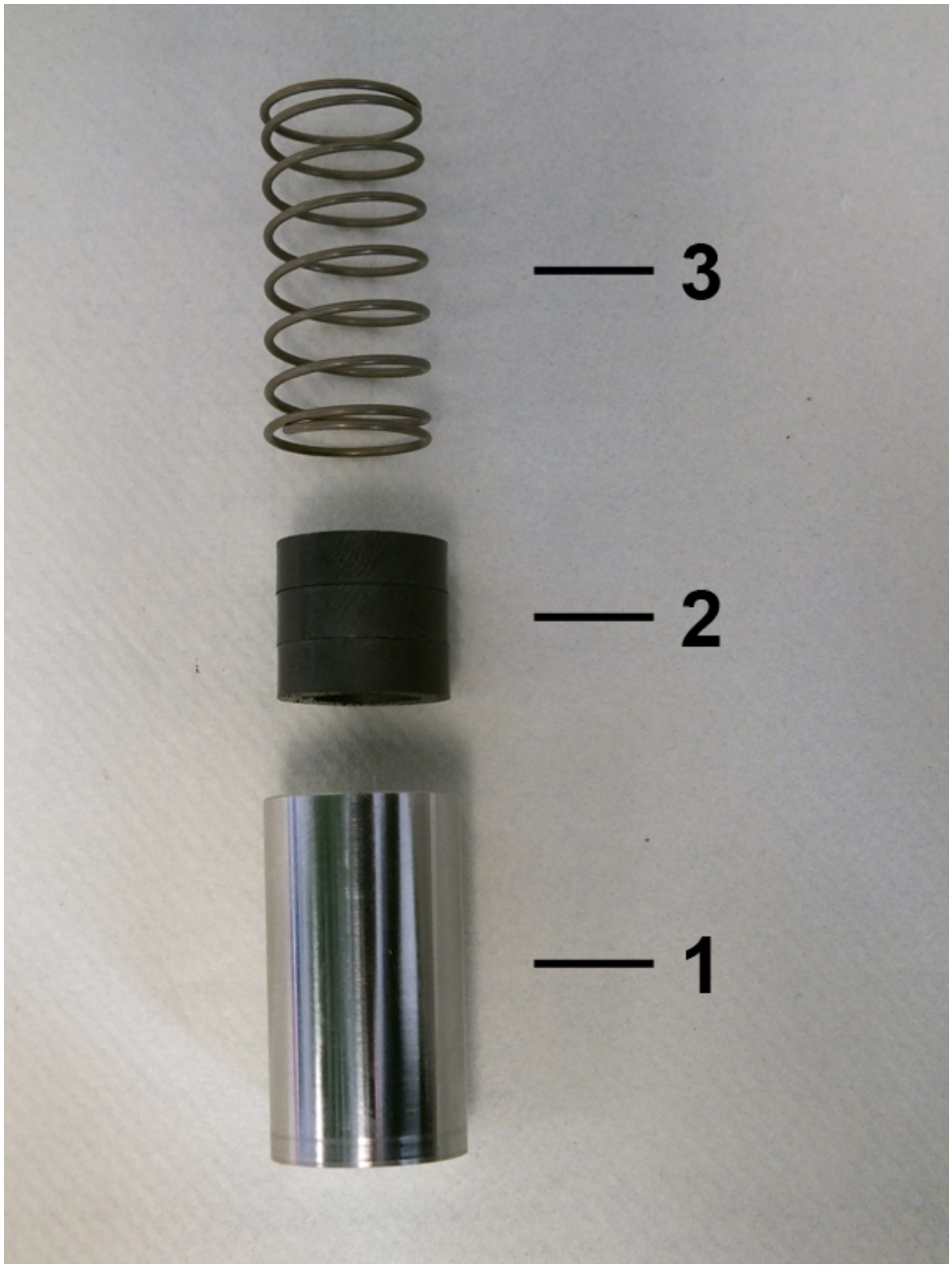


Fig. 59: Inner parts

6. Insert spring (*Fig. 59*/3) with magnets (*Fig. 59*/2)into the float (*Fig. 59*/1) ensuring proper magnetic pole orientation (north pole toward device outlet).

Fig. 60: Insert inner parts

7. Insert float with magnets and spring into the device body (*Fig. 60*)

Fig. 61: Insert threaded ring (outlet)

8. Insert the threaded ring (outlet) into the device body (outlet) (*Fig. 61*)

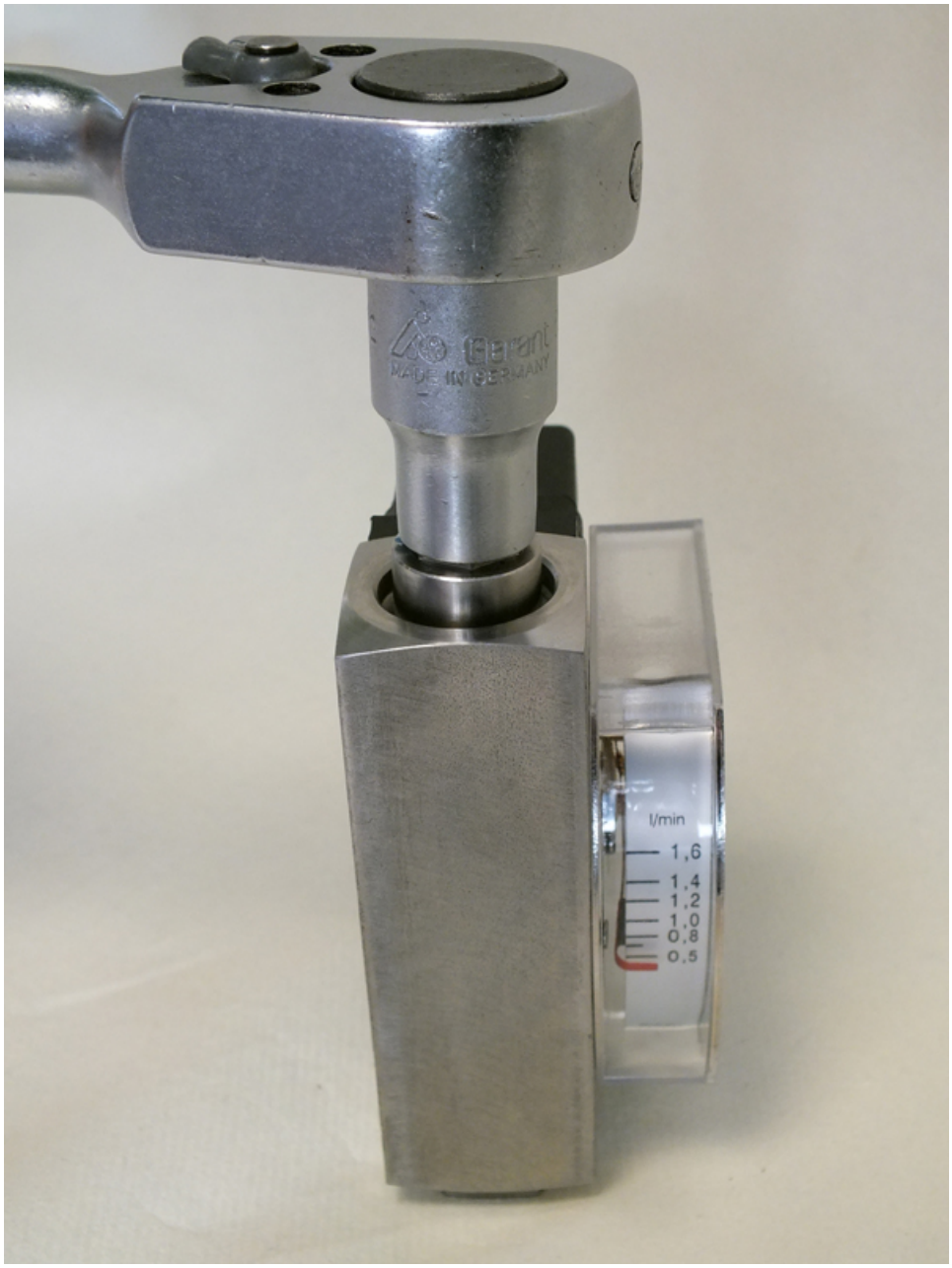


Fig. 62: Seat threaded ring (outlet)

9. Lightly seat the threaded ring (outlet) with the aid of the threaded ring insertion tool and tighten with a torque wrench (*Fig. 62*), observing the proper torque (➦ *Chapter 11.1 "Tightening torque" on page 96*).

Fig. 63: Insert process connection (outlet)

10. Insert the process connection (outlet) into the device body (outlet) (*Fig. 63*)

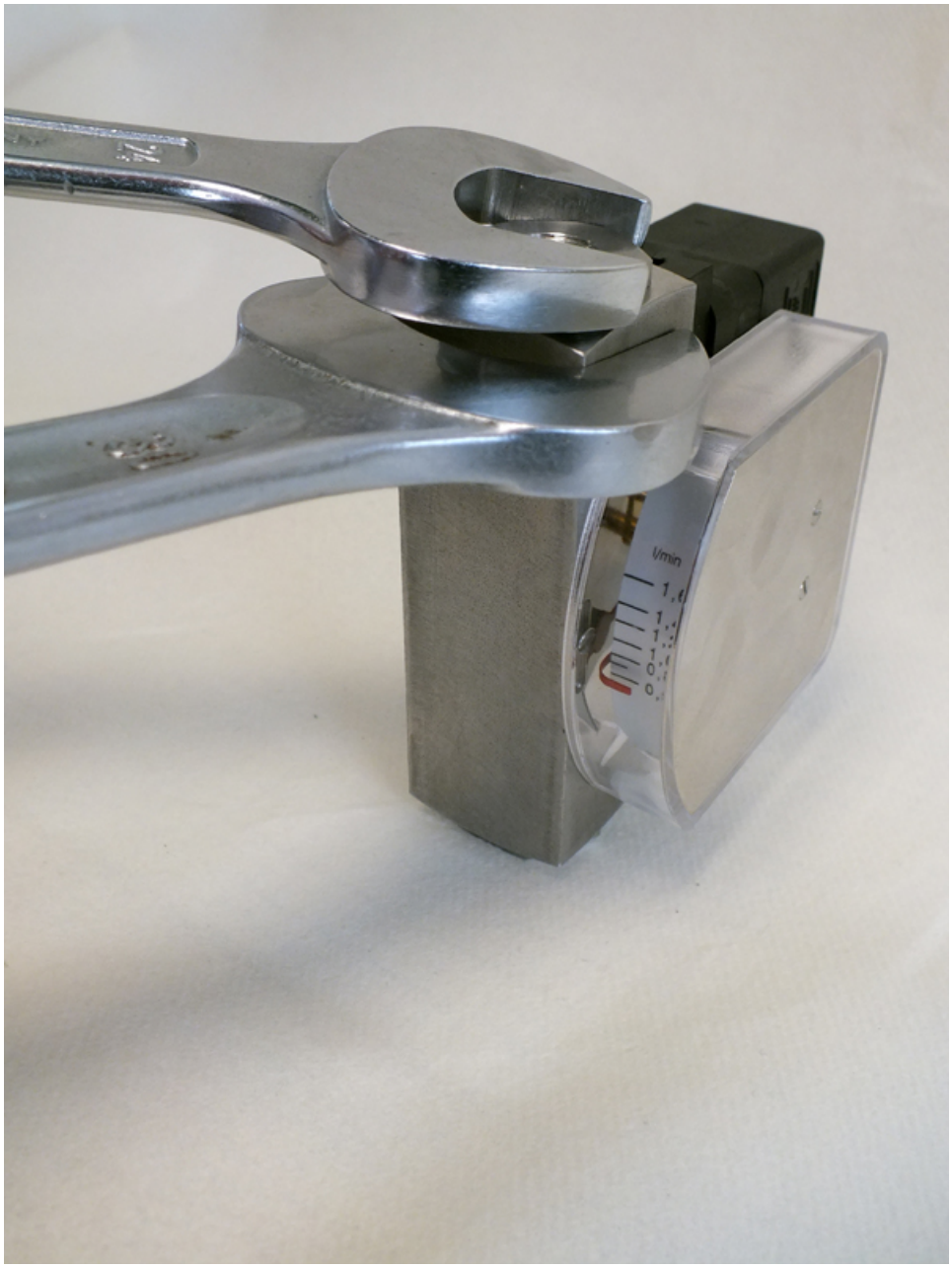


Fig. 64: Tighten process connection (outlet)

11. Using a proper sized fixed spanner, tighten the process connection (outlet). Hold the device body in place using a suitable fixed spanner (*Fig. 64*), and observe the proper torque (➡ *Chapter 11.1 "Tightening torque" on page 96*)

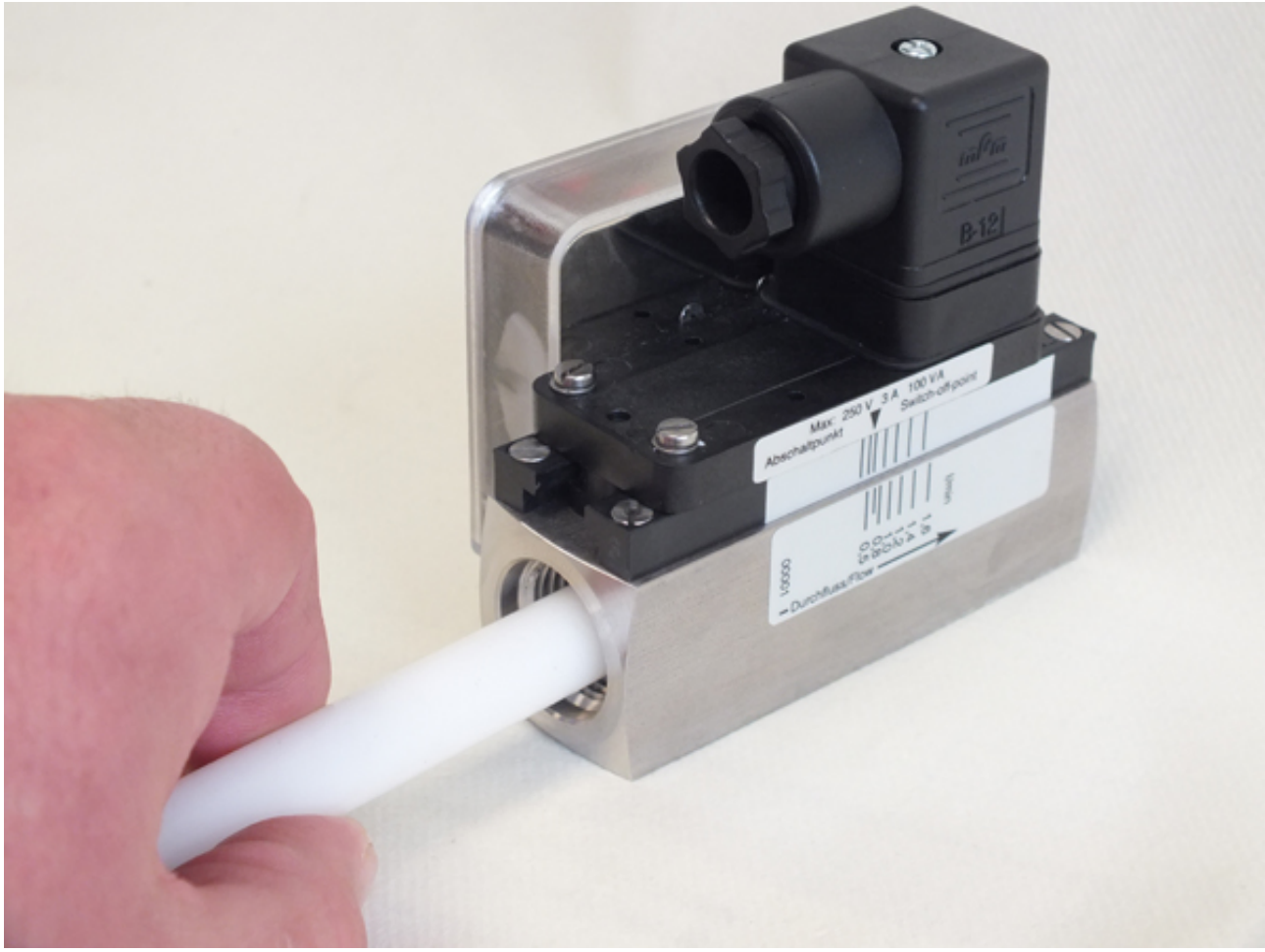


Fig. 65: Check for smooth operation

12. Check the float for ease of movement (*Fig. 65*) by applying light pressure with the test rod.

➡ If the float moves sluggishly, then disassemble the device ➡ *Chapter 9.2 "Disassembly" on page 90* and clean the float and device body bore.

If the float is still sluggish after having been cleaned several times, contact the manufacturer.

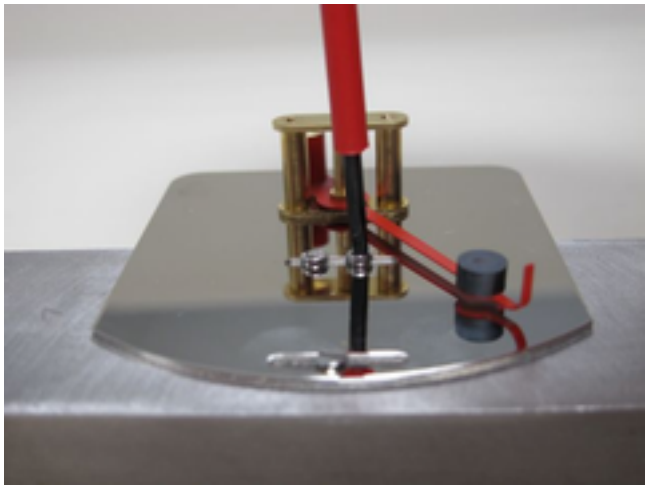


Fig. 66: Secure the base plate

13. Position the display base plate onto the device body and lightly tighten the fixing screws so that the base plate can still be moved (*Fig. 66*). Make sure that the countersunk head screw is used for the long groove (pointer end) and the cylinder head screws are used to secure the base plate middle.

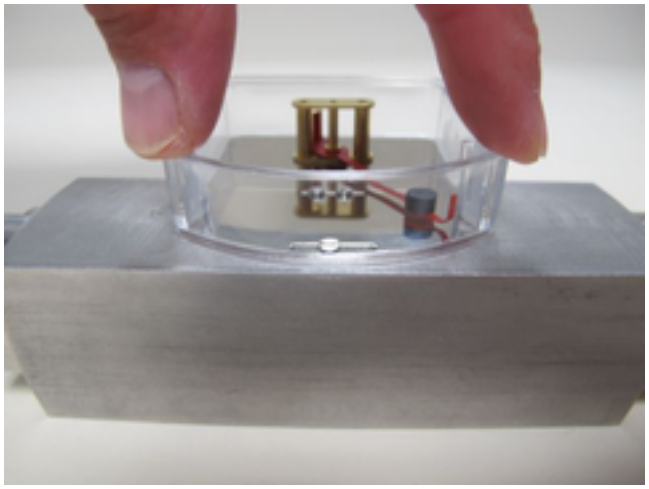


Fig. 67: Display housing Install

14. Fit the plastic housing on the display base plate and press down until it snaps into place. (*Fig. 67*)

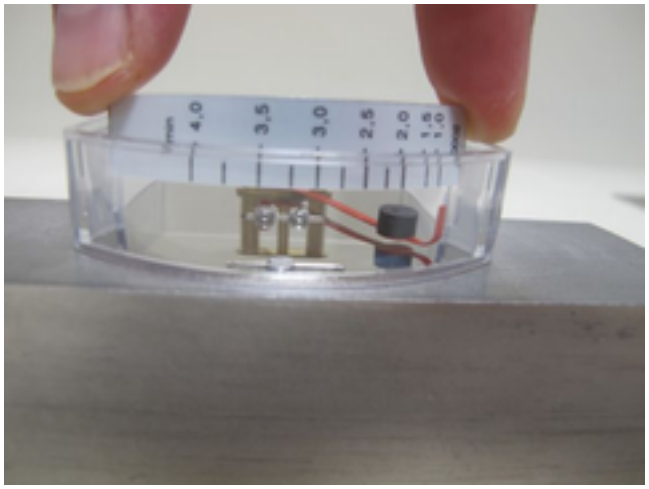


Fig. 68: Insert the scale bar

15. Insert the scale support (with affixed scale) into the guides in the plastic housing (*Fig. 68*). Observe direction of flow (lowest scale value toward inlet side of the device).

16. Loosen, then remove the female socket and connect a continuity meter or other suitable test instrument to the pins of the switch contact. Note the pin assignment. For Normally Open Contact, assign PIN 1 and PIN 2, for Change-Over Contact, assign PIN 1 and PIN 3.

17. Loosen the set screws on the switch contact so that it can move freely

18. Slowly push the switch contact in the opposite direction of flow until the contact closes. Now slowly push the switch contact in the direction of flow until the contact opens. Proceed as accurately as possible, as this affects the measurement accuracy of the device.

19. Secure the switch contact with the set screws, observing the proper torque (➦ *Chapter 11.1 "Tightening torque" on page 96*) while ensuring that the switch contact position does not change. The arrow on the switch contact label should now be aligned with the first scale graduation mark on the positioning aid label (adhesive label on the guide rail) or, respectively, the first scale graduation mark on the scale on the device body. If this is not the case, the switch contact label with arrow or the positioning aid label and the label on the device body must be removed and repositioned. Parallax errors are to be avoided

20. Loosen the switch contact set screws and adjust the switch contact to a graduation mark in the middle of the scale on the device body. Now tighten the set screws, observing the proper torque (➦ *Chapter 11.1 "Tightening torque" on page 96*).

21. Hold the device vertically and with the test rod, move the float in the flow direction until the switch contact switches (continuity meter). Now slowly return the float to its original position and, with the aid of the continuity meter, determine at which scale value the switch contact switches off

22. Adjust the display base plate with attached plastic housing and scale so that the cut-off value on the display scale corresponds to the value on the scale on the device body. Align the display base plate perpendicular to the device body.

23. If the value on the display scale matches the value on the scale on the device body, secure the mounting screws of the display base plate, observing the proper torque (➦ *Chapter 11.1 "Tightening torque" on page 96*).

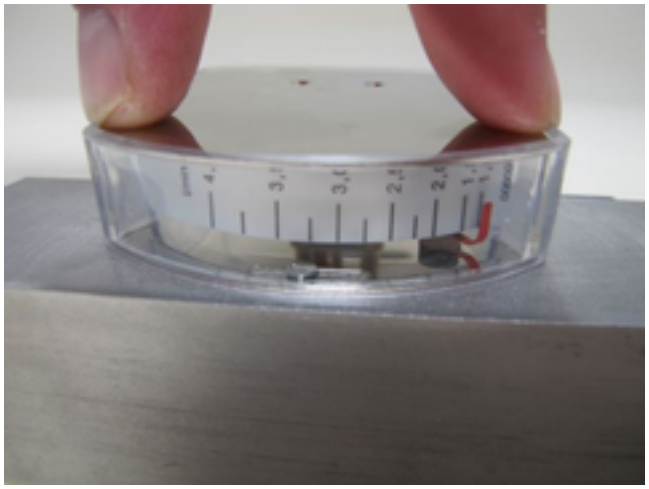


Fig. 69: Install the cover plate

24. Fit the display cover plate onto the plastic housing and carefully press down (*Fig. 69*) until it snaps into place.

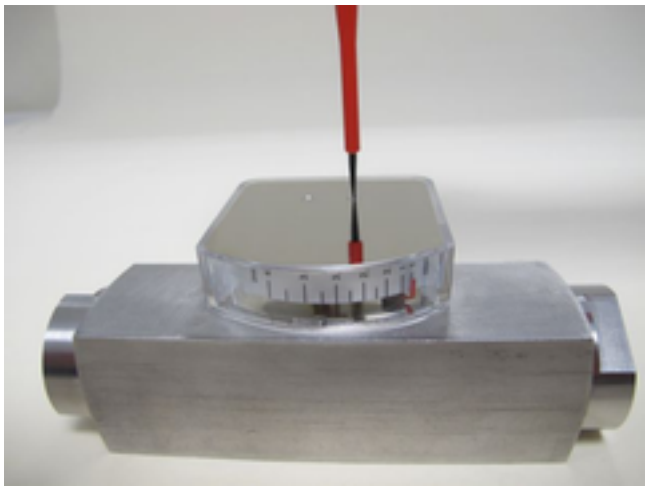


Fig. 70: Tighten the cover plate

25. Screw in and tighten the fixing screw of the display housing cover (*Fig. 70*), observing the proper torque (➡ *Chapter 11.1 "Tightening torque" on page 96*).

8.5.4 Switch contact replacement

Tool:

- Flat-bladed screwdriver

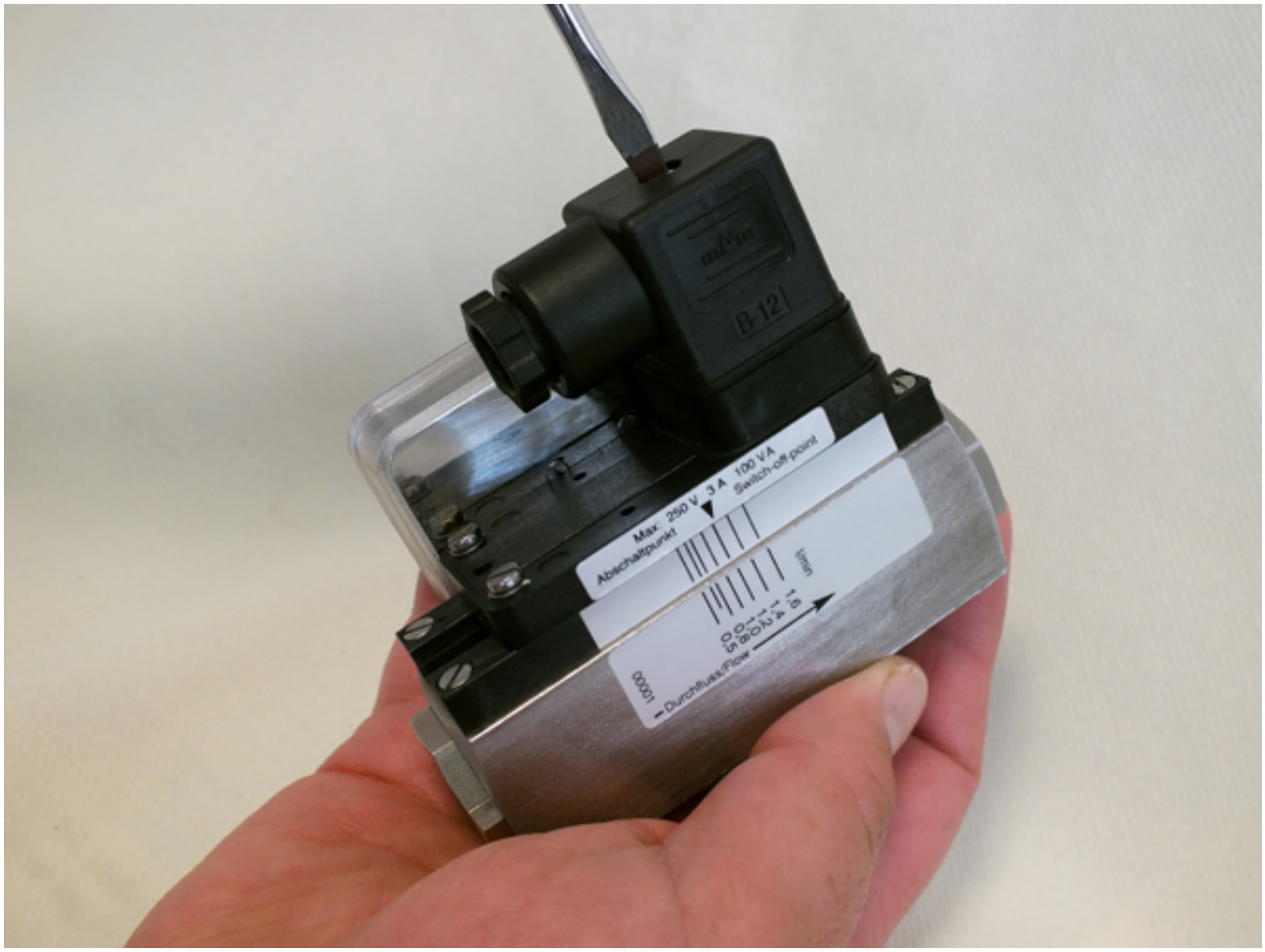


Fig. 71: Loosen female socket

1. Loosen the fixing screw of the female socket (*Fig. 71*) with a flat-bladed screwdriver.

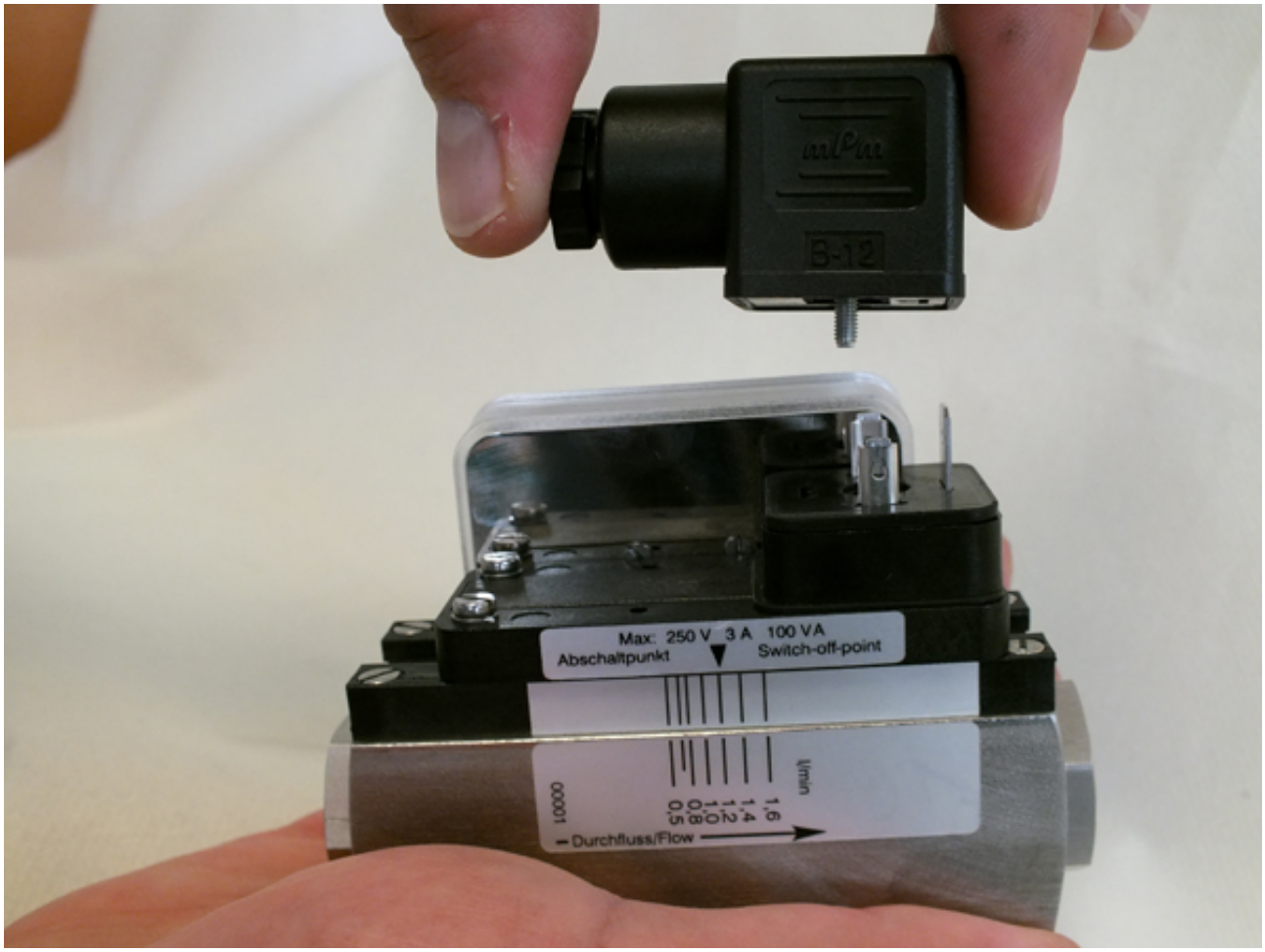


Fig. 72: Remove female socket

2. Remove the female socket and gasket (*Fig. 72*) by pulling upwards.

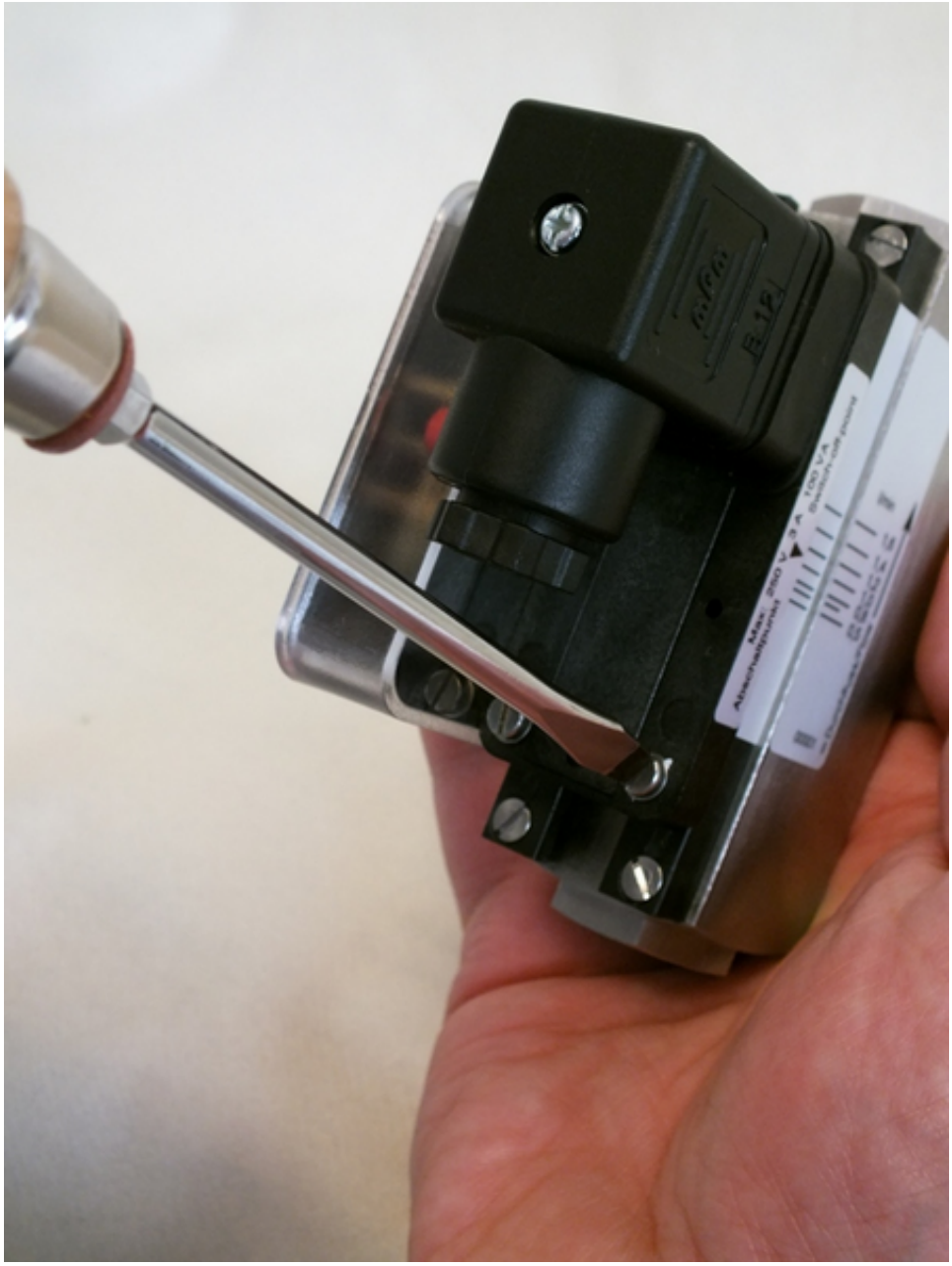


Fig. 73: Loosen set screws

3. Using a flat-bladed screwdriver, (*Fig. 73*) loosen the set screws of the switch contact until it moves freely

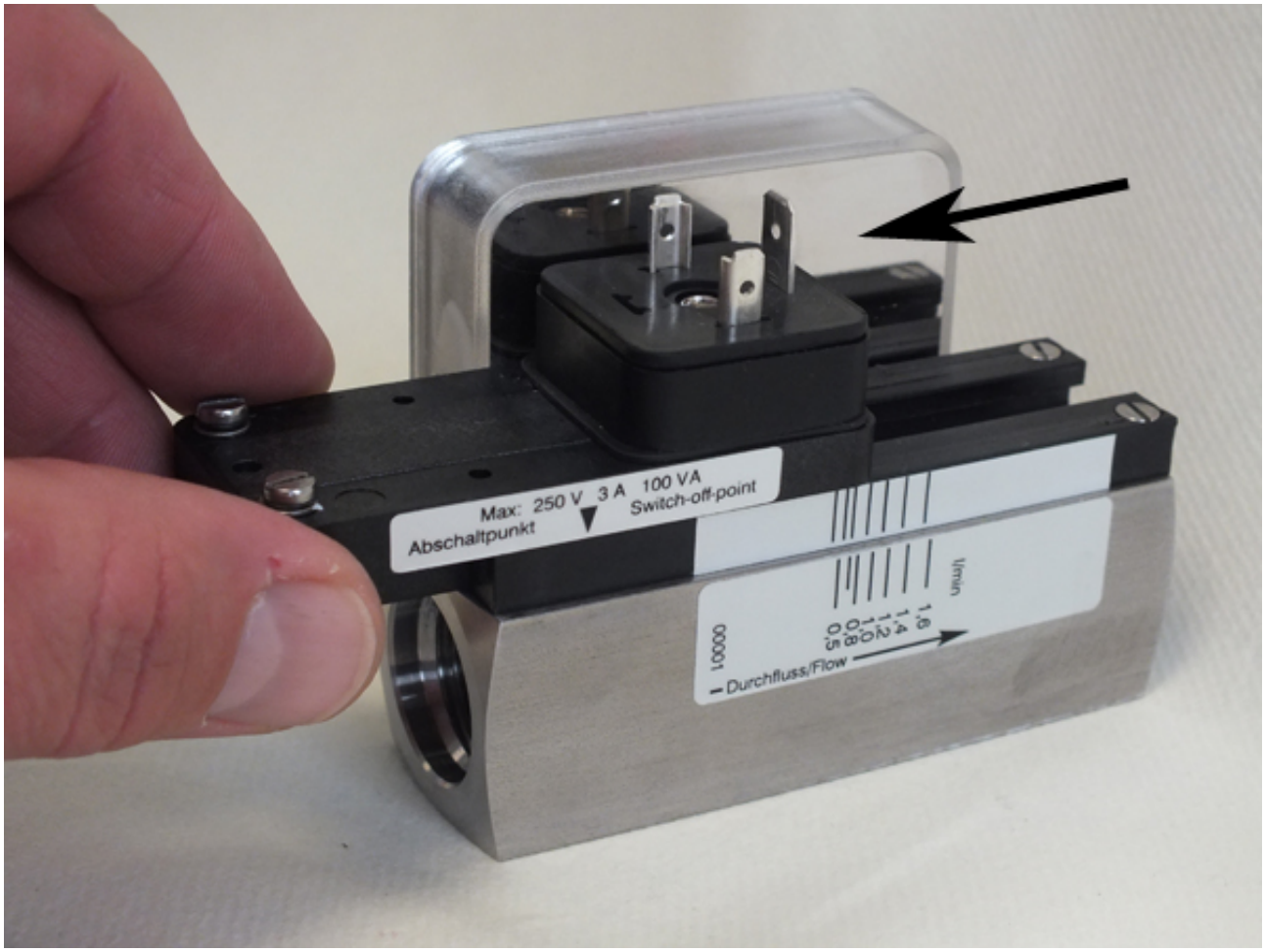


Fig. 74: Remove switch contact from guide rails

4. Slide the switch contact in the direction of the arrow from the guide rails (*Fig. 74*).

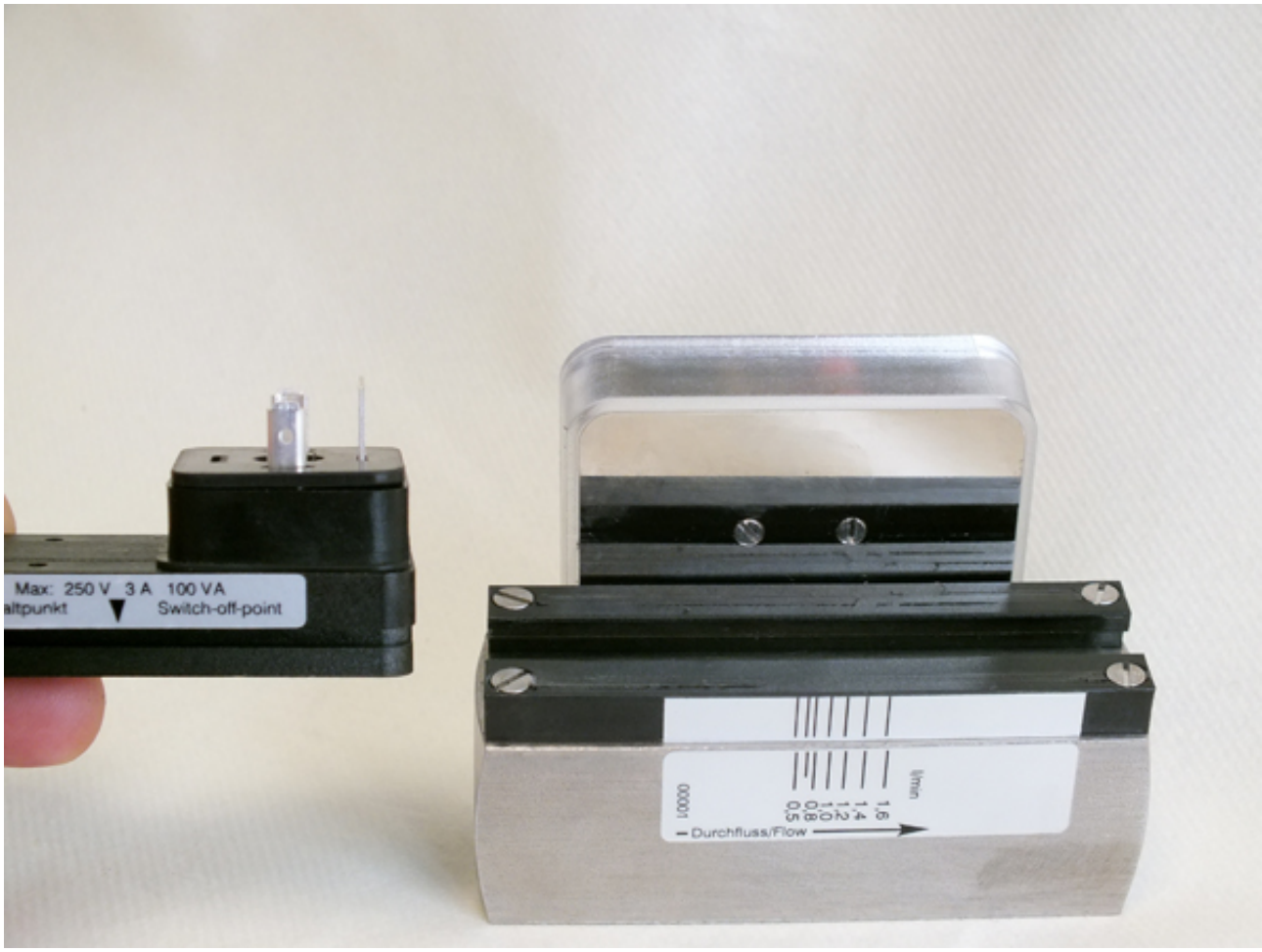


Fig. 75: Remove switch contact

5. Remove switch contact from the device

6. Position the new switch contact

7. Slide onto guide rails

8. Connect a continuity meter. For Normally Open Contact (NOC), pin 1 and pin 2 are assigned, for Change Over Contact (COC), pin 1 and pin 3 are assigned.

9. Slide the switch contact in the opposite direction of flow up to the stop. The switch contact must now be closed.

10. Slowly slide the switch contact in the direction of flow until the contact opens. This switch point should be set as accurately as possible because it affects the accuracy of the switchpoint adjustment scale values (If necessary, repeat steps 9 and 10)

11. Tighten the set screw (*Fig. 73*) observing the proper torque (➡ *Chapter 11.1 "Tightening torque" on page 96*)

12. Affix the enclosed data plate to the side of the switch contact so that the reference arrow is aligned with the lowest scale mark. If a reference tick mark is on the data plate (recognizable as a thinner line), then it is to be used as the alignment mark. The adhesive surface must be dry and free of oil and grease.

13. Adjust the desired flow rate (cut-off point) on the switch point adjustment scale.

14. Attach the female socket and gasket and tighten the fixing screw.

8.6 Measures to be taken after maintenance work

Take the following steps after completion of maintenance work and before switching on the device:

1. Check all previously loosened/released screw connections for tightness.

   ➦ *Chapter 11.1 "Tightening torque" on page 96*

2. Clean the work area and remove all residual materials, packaging, substances or spills.

9 Disassembly and disposal

After its period of useful life, the device must be disassembled and disposed of in an environmentally safe manner.

9.1 Safety

WARNING

Risk of injury if disassembled incorrectly!

Media residue, sharp edged components, pointed ends and corners on and in the device or on tools may cause injury.

- Ensure that the site is sufficiently cleared before commencing work
- Always wear protective equipment when handling hazardous media residue
- Handle open, or sharp-edged components carefully
- Ensure that the workplace is orderly and clean! Components and tools that are lying about or on top of each other are potential causes for accidents
- Disassemble components professionally
- Secure components so that they do not fall or overturn
- If in doubt, contact the manufacturer

9.2 Disassembly

Before starting disassembly:

- Remove operating materials and packaging and dispose of properly.

Personnel:	■ Qualified personnel
Protective equipment:	■ Protective gloves ■ Goggles

1. Remove the device from the pipeline (➦ *Chapter 8.3 "Removal from the pipe system" on page 55*)
2. Disassemble the device (➦ *Chapter 8.4 "Disassembly" on page 56*)
3. Clean components properly and remove residue
4. Dispose properly

9.3 Return Materials

9.3.1 Return Materials Authorization

For products being returned, regardless of the reason, the currently valid provisions of the returns policy set by MEISTER will apply. Return shipments which do not comply with the returns policy may be refused by MEISTER at the expense of the consignor.

9.4 Disposal

If no return or disposal agreement has been made, recycle disassembled components:

- Scrap metals
- Recycle plastic elements
- Dispose of the remaining components according to their material properties

NOTICE

Danger to the environment due to incorrect disposal!

Potential risk to the environment may arise due to incorrect disposal.

- Have electrical scrap, electronic components, lubricants and other supplies disposed of by approved specialists
- In case of doubt, obtain information on environmentally safe disposal from the local authority or special disposal expert

10 Technical data

10.1 Device data plate

The data plate is on the mechanical part of the flow monitor/flowmeter and contains the following information:

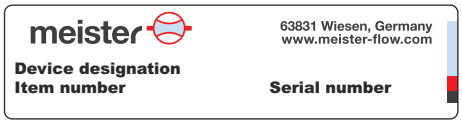


Fig. 76: Device data plate

10.2 Switch contact rating plate

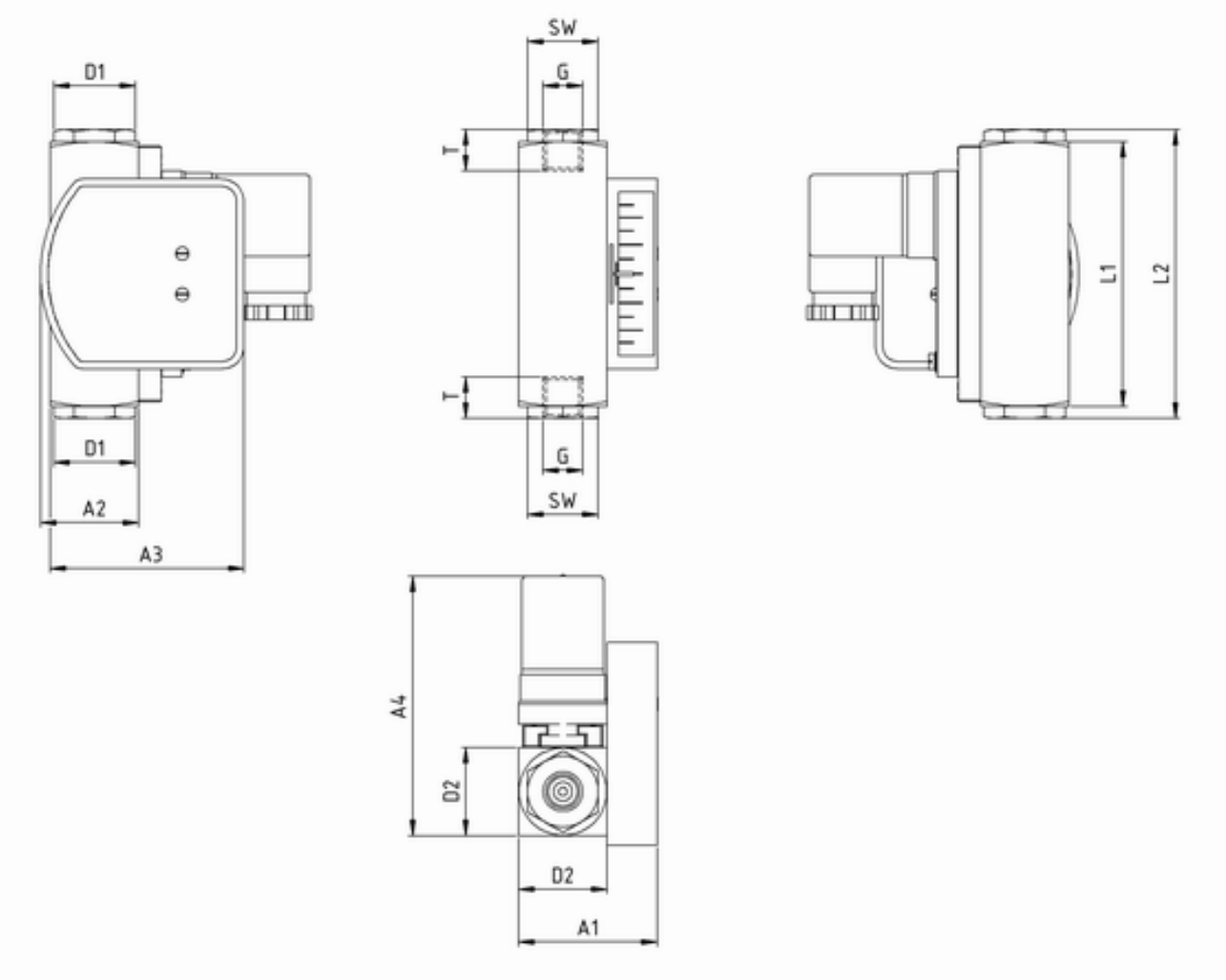
Fig. 77: Switch contact rating plate

Fig. 78: Switch contact rating plate with positioning arrow

The rating plate is on the switch contact and may provide the following information:

- maximum voltage
- maximum current
- maximum power
- positioning arrow for cut-off point

10.3 Dimension sheet



10.4 General specifications

Type	Overall dimensions (mm)					
	G	DN	SW	L1	L2	T
DKM/A-2/2	1/4"	8	24	90	98	10
	1/2"	15	–	90	–	14
	3/8"	10	24	90	119	11
DKM/A-2/3	1/2"	15	–	90	–	14
DKM/A-2/7	1/2"	15	–	90	–	14

Type	Overall dimensions (mm)							
	G	D1	D2	A1	A2	A3	A4	Weight (g)
DKM/A-2/2	1/4	27,7	30	47	33	66	ca. 88	620
	1/2	–	30	47	33	66	ca. 88	570
	3/8	27,7	30	47	33	66	ca. 88	670
DKM/A-2/3	1/2	–	30	47	33	66	ca. 88	570
DKM/A-2/7	1/2	–	30	47	33	66	ca. 88	570

NPT threads are available on request.

The weight of the connection cable at a length of 2m is approx. 80 g.

10.5 Electrical specifications

Change-Over-Contact (COC)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

Normally Open Contact (NOC)

Data	Value	Unit
Voltage	230	V
Current, maximum	3	A
Power, maximum	60	VA

Change-Over-Contact (COC) M12x1 (-20 °C – 85 °C)

Data	Value	Unit
Voltage	250	V
Current, maximum	1,5	A
Power, maximum	50	VA
Minimum load	3	VA

Normally Open Contact (NOC) M12x1 (-20 °C – 85 °C)

Data	Value	Unit
Voltage	250	V
Current, maximum	3	A
Power, maximum	100	VA

Change-Over-Contact PLC

Data	Value	Unit
Voltage	250	V
Current, maximum	1	A
Power, maximum	60	VA

10.6 Measuring ranges

10.6.1 Standard measuring ranges

Type	Switch range for oil, density 0,9 kg/dm³ at 20 °C		
	l/min	gph	gpm
DKM/A-2/2	0,5 – 1,6	8 – 25,5	–
DKM/A-2/3	0,8 – 3	13 – 48	–
DKM/A-2/7	2 – 7	32 – 111	–

The specified data are switch-off points. Other switch ranges are available on request.

10.7 Operating data

Description	Value	Unit
Max. media temp	120 160 (stainless steel) optional	°C
Min. media temp.	-20	°C
Max. operating pressure	160 (brass lead-free) 350 (stainless steel)	bar
Pressure drop	0,02 – 0,2	bar
Measuring accuracy	± 10 % of full scale value	
Viscosity range	30 - 600	cSt

For employment in explosion-hazard zones, changed conditions apply for the intended use.

Operating data for devices employed in explosion-hazard zones differs from the above and are specified in the Operating Instructions for "DKM/A-2 30x70 Module ATEX, Chapter 4.

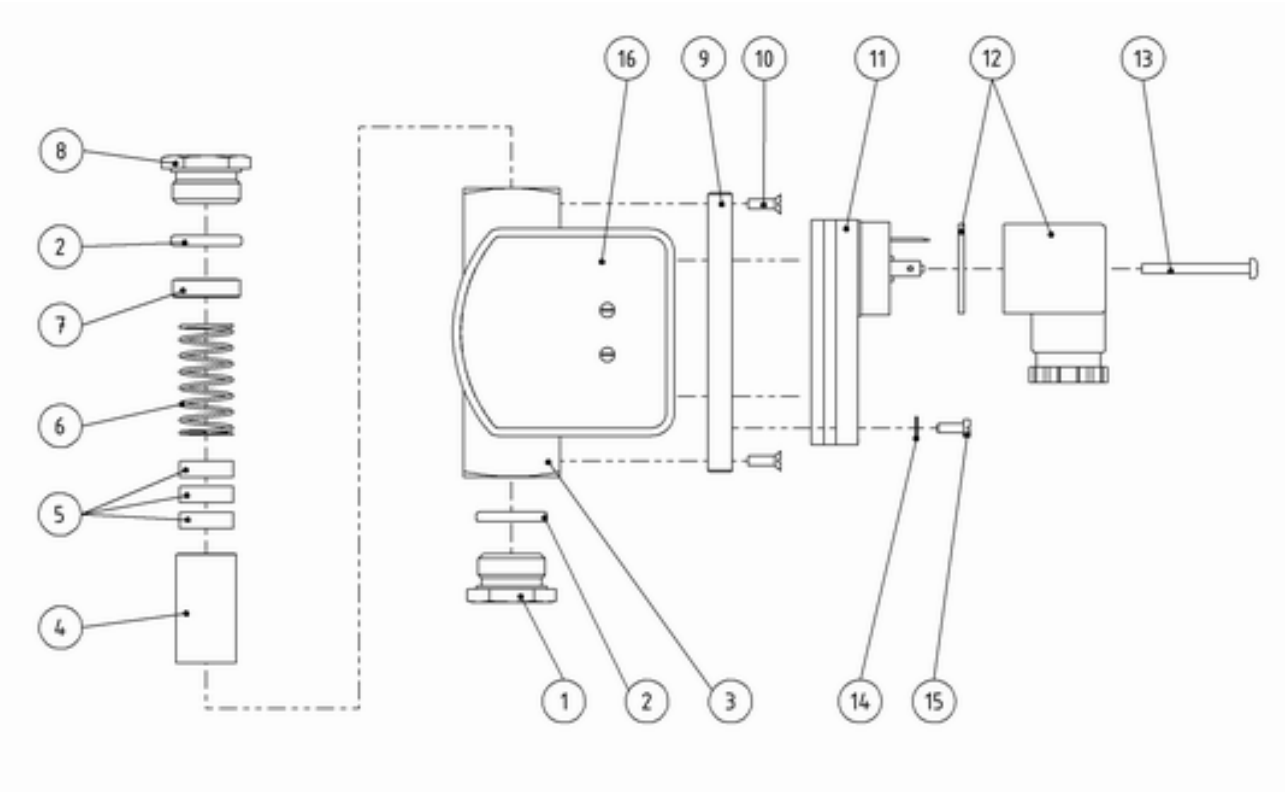
11 Annex

11.1 Tightening torque

Component/function	Description	Size	Torque	Number
Threaded ring	Threaded ring (outlet)	G1/2"	5 Nm	1
Connection fitting	Process connection (inlet/outlet)	G1/2"	40 Nm	2
Display base plate (slot end)	Countersunk screw	M2x4	0,8 Nm	1
Display base plate	Torx cylinder-head screw	M2x3	0,8 Nm	2
Display cover-plate	Countersunk screw	M2x4	0,8 Nm	2
Guide rail screw	Countersunk screw	M3x10	0,4 Nm	4
Switch contact	Cylinder-head screw with slot	M3x8	0,4 Nm	2

11.2 Replacement parts

The following replacement parts drawing provides an example of the construction of a DKM/A-2 30x70 type flow monitor. The actual configuration may vary depending on the model.



Item	No. of pieces	Description
1	1	Process connection (inlet)
2	2	O-Ring (seal)
3	1	Device body
4	1	Float
5	3	Magnets
6	1	Spring
7	1	Threaded ring
8	1	Process connection (outlet)
9	2	Guide rail
10	4	Fixing screw, guide rail
11	1	Switch contact with male connector
12	1	Female socket and gasket
13	1	Fixing screw, switch contact
14	2	Washer

Item	No. of pieces	Description
15	2	Set screw, switch contact
16	1	Display, mechanical

11.3 Tools

The following tools are required:

Tools

- Fixed spanner 24, 30 mm
- Flat-bladed screwdriver, width of blade 5,5 mm
- Torx screwdriver T6
- Torque screwdriver and corresponding blades
- Socket wrench ½ " and sockets
- Torque wrench ½ "

Special tools

- Threaded ring insertion tool DKM/A-2
- Test rod DKM/A-2
- O-ring installation tool DKM/A-2
- Magnetic pole tester

11.4 Sealant

Before using a sealant, ensure that it is compatible with the media used and that it can be employed under the given operating conditions.

- Ensure proper seal
- Use a suitable sealant. Liquid sealants will damage the flow monitor if they flow into the device
- Always follow the sealant manufacturers instructions

11.5 Lubricants

Before using a lubricant, always make sure that it is compatible with the operating medium.

For the proper mounting of O-rings, device-specific O-ring installation tools may be purchased from the manufacturer.

The following lubricants are suitable to facilitate installing the O-rings:

Lubricant	O-ring material		
	NBR	EPDM	FKM
Glycerine	suitable	suitable	suitable
Soapy water	suitable	suitable	suitable

NOTICE

Glycerine must not be used if the device is used for sulfuric acid and/or nitric acid.

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